

HITACHI

SERVICE MANUAL

NTSC

NA6L CHASSIS

PA

No. 0093

20CX20B501
20CX20B511
20CX20B521

R/C:

HL00761



HITA-02934

CAUTION: Before servicing this chassis, it is important that the service technician read the "Safety Precaution" and "Product Safety Notices" in this service manual.

This television will display television
Closed Captioning in accordance
with paragraph 15.119 of the FCC rules.

CONTENTS

SAFETY PRECAUTIONS	2
PRODUCT SAFETY NOTICE	4
POWER SOURCE	4
SERVICE NOTES	5
SPECIFICATIONS	6
OPERATION	7
SERVICE	12
CIRCUITS & BLOCK DIAGRAMS	26
PARTS LIST	30

SPECIFICATIONS AND PARTS ARE SUBJECT TO CHANGE FOR IMPROVEMENT

SOLID STATE COLOR TELEVISION

MAY 1997

HHEA-MANUFACTURING DIVISION

SAFETY PRECAUTIONS

NOTICE: Comply with all cautions and safety-related notes located on or inside the cabinet and on the chassis or picture tube.

WARNING: Since the chassis of this receiver is connected to one side of the AC power supply during operation, whenever the receiver is plugged in, service should not be attempted by anyone unfamiliar with the precautions necessary when working on this type of receiver.

The following precautions should be observed:

1. Do not install, remove, or handle the picture tube in any manner unless shatterproof goggles are worn. People not so equipped should be kept away from the picture tube while handling.
2. When service is required, an isolation transformer should be inserted between power line and the receiver before any service is performed on a "HOT" chassis receiver.
3. When replacing a chassis in the receiver, all the protective devices must be put back in place, such as barriers, nonmetallic knobs, adjustment and compartment covers, isolation resistors, capacitors, etc.
4. When service is required, observe the original lead dress in the high voltage circuitry area.
5. Always use the manufacturer's replacement components. Critical components as indicated on the circuit diagram should not be replaced by another manufacturer's. Furthermore, where a short circuit has occurred, replace those components that indicate evidence of overheating.
6. Before returning a serviced receiver to the customer, the service technician must thoroughly test the unit to be certain that it is completely safe to operate without danger of electrical shock, and be sure that no protective device built into the receiver by the manufacturer has become defective, or inadvertently defeated during servicing.

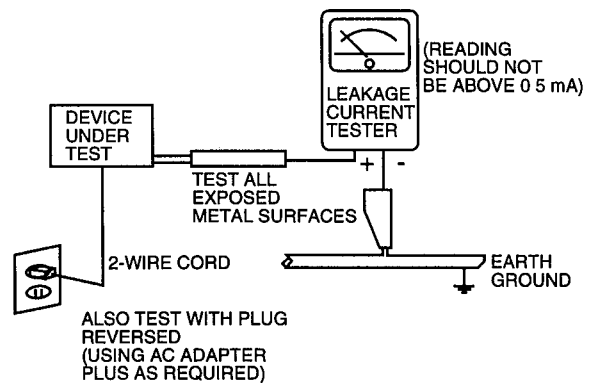
Therefore, the following checks should be performed for the continued protection of the customer and service technician.

Leakage Current Cold Check

With the AC plug removed from the 120V AC 60Hz source, place a jumper across the two plug prongs. Turn the AC power switch ON using an insulation tester (DC500V), connect one lead to the jumpered AC plug and touch the other lead to each exposed metal part (antennas, screwheads, metal overlays, control shafts, etc.), particularly any exposed metal part having a return path to the chassis should have a minimum resistor reading of $0.24M\Omega$ and a maximum resistor reading of $12M\Omega$. Any resistance value below or above this range indicates an abnormality which requires corrective action. An exposed metal part having a return path to the chassis will indicate an open circuit.

Leakage Current Hot Check

Plug the AC line cord directly into a 120V AC 60Hz outlet (do not use an isolated transformer for this check). Turn the AC power ON. Using a Leakage Current Tester (Simpson's Model 229 or equivalent), measure for current from all exposed metal parts of the cabinet (antennas, screwheads, overlays, control shafts, etc.) particularly any exposed metal part having a return path to the chassis or to a known earth ground (water pipe, conduit, etc.). Any current measured must not exceed 0.5 milliamperes.



AC LEAKAGE TEST

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE RECEIVER TO THE CUSTOMER.

High Voltage

This receiver is provided with a hold down circuit for clearly indicating that voltage has increased in excess of a predetermined value. Comply with all notes described in this service manual regarding this hold down circuit when servicing, so that this hold down circuit is operated correctly.

Serviceman Warning

With minimum BRIGHTNESS, PICTURE, SHARPNESS, and COLOR, the operating high voltage in this receiver is lower than $27.7kV \pm 1.25kV$. In case any component having influence on the high voltage is replaced, confirm that high voltage with minimum BRIGHTNESS, PICTURE, SHARPNESS, and COLOR is lower than $27.7kV \pm 1.25kV$. To measure high voltage use a High Impedance High Voltage meter. Connect (-) to chassis earth and (+) to the CRT Anode button. (See the following connection diagram.)

Note: Turn power switch OFF without fail before the connection to the Anode button is made.

Table of Contents

Important Safety Notice	2	Instructional Flow Chart for Serviceman Mode	20
Service Notes	4	Service Adjustments (Electronic Controls)	22
Horizontal Oscillator Disable Circuit	5	Video Adjustment Level	22
SPECIFICATIONS			
Features	6	Sub-Contrast	22
OPERATION			
Location of Controls (Receiver)		Tint/Color Adjustment	22
Receiver Front Control Panel	7	Color Temperature Adjustment	23
Remote Control		Complete Adjustment	23
Location of Controls	8	Sub-Brightness	23
Using the Remote to Control VCR and Cable Box Functions	9	Horizontal Centering	24
VCR and Cable Infrared Codes Index	10	Audio Adjustment	24
Special Functions, Recall, Main Menu, and Menu Language Selection	11	Clock Adjustment (Sb)	24
SERVICE			
Chassis Service Adjustment Procedures .	12	Vertical Size	24
132.0V B+ Voltage Confirmation	12	Service Adjustments (Mechanical Controls)	24
Source Voltage Chart	12	VCO Field Adjustment L105	24
B+ 5V Source Voltages	12	Focus (Part of T551)	24
MPU 5V	12	CIRCUITS & BLOCK DIAGRAMS	
Standby 5V	12	Audio Signal Path Block Diagram	26
B+ 9V Source Voltage	12	Video-Chroma Signal Path Block Diagram	27
B+ 12V (Stand-by)	12	IC001 MPU IN/OUT Pins and Functions ...	28
High Voltage Check	12	IC101 Block Diagram	29
Disassembly for Service	13	Parts List	30
Disassembly for CRT Replacement	13		
Purity and Convergence Procedures	14		
Serviceman Mode (Electronic Controls) ...	16		
Entering Serviceman Mode	16		
For DAC Adjustments	16		
For VCJ CUT-OFF Adjustments	17		
For Options Adjustments	17		
For MTS Adjustments	18		
To Check Purity	18		
Exiting the Serviceman Mode	18		
Entering Serviceman Mode (Other Method)	18		

SPECIFICATIONS

OPERATION

SERVICE

CIRCUITS &
BLOCK DIAGRAMS

PARTS LIST

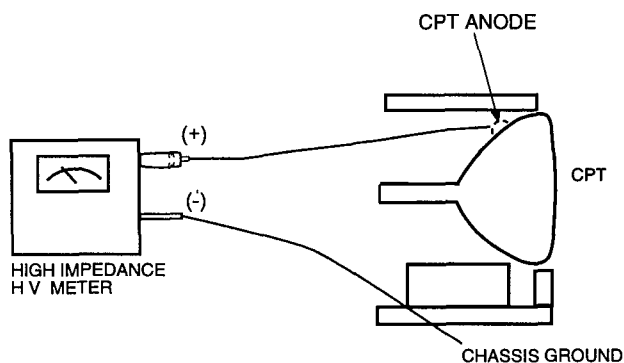
PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in HITACHI television receivers have special safety-related characteristics. These are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified with an Δ mark in the schematics and parts list in this Service Manual.

The use of a substitute replacement component which does not have the same safety characteristics as the HITACHI-recommended replacement component, shown in the parts list in this Service Manual, may create shock, fire, X-radiation, or other hazards.

Production safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current HITACHI Service Manual. A subscription to, or additional copies of HITACHI Service Manuals may be obtained at a nominal charge from HITACHI Sales Corporation.



X-Radiation

TUBE: The primary source of X-Radiation in this receiver is the picture tube. The tube utilized in this chassis is specially constructed to limit X-Radiation emissions. For continued X-Radiation protection, the replacement tube must be the same type as the original HITACHI-approved type.

When troubleshooting and making test measurements in a receiver with an excessive high voltage problem, avoid being unnecessarily close to the picture tube and the high voltage component.

Do not operate the chassis longer than is necessary to locate the cause of excessive voltage.

This Service Manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void warranty. Consumers should not risk trying to do the necessary repairs and should refer to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health and Safety Code, Section 25249.5).

When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with solder. Also, when soldering do not inhale any smoke or fumes produced.

SAFETY NOTICE USE ISOLATION TRANSFORMER WHEN SERVICING

Components having special safety characteristics identified by Δ on the parts list in this service manual and its supplements and bulletins. Before servicing this product, it is important that the service technician read and follow the "Safety Precautions" and the "Product Safety Notices" in this Service Manual.

For continued X-Radiation protection, replace picture tube with original type or HITACHI equivalent type.

POWER SOURCE

This television receiver is designed to operate on 120 Volts/60Hz, AC house current. Insert the power cord into a 120 Volts/60Hz outlet.

NEVER CONNECT THE TV TO OTHER THAN THE SPECIFIED VOLTAGE OR TO DIRECT CURRENT.

Service Notes

IMPORTANT: To protect against possible damage to the solid state devices due to arcing or static discharge, make certain that all ground wires and CRT DAG wire are securely connected.

CAUTION: The power supply circuit is above earth ground and the chassis cannot be polarized. Use an isolation transformer when servicing the Receiver to avoid damage to the test equipment or to the chassis. Connect the test equipment to the proper ground (\downarrow) or (\uparrow) when servicing, or incorrect voltages will be measured.

WARNING: This Receiver has been designed to meet or exceed applicable safety and X-ray radiation protection as specified by government agencies and independent testing laboratories.

To maintain original product safety design standards relative to X-ray radiation and shock and fire hazard, parts indicated with the symbol \triangle on the schematic must be replaced with identical parts. Order parts from the manufacturer's parts center using the part numbers shown in this service manual, or provide the chassis number and the part reference number.

For optimum performance and reliability, all other parts should be replaced with components of identical specifications.

Horizontal Oscillator Disable Circuit

This chassis employs a special circuit to protect against excessive high voltage and beam current. If, for any reason, the high voltage and beam current exceed a predetermined level this protective circuit activates and detunes the horizontal oscillator that limits the high voltage.

The over-voltage protection circuit is not adjustable. However, if components indicated by the symbol \triangle on the schematic in either the horizontal sweep system or the over-voltage protection circuit itself are changed, the operation of the circuit should be checked using the following procedure.

Equipment needed to check the disable circuit:

1. Voltmeter (0 – 200V scale)
2. High Voltage Meter (0 – 40kV)
3. Variac or Isolation Transformer

Procedure:

1. Tune in a station to verify that the horizontal is in sync.
2. Obtain a Monoscope pattern or a signal generator crosshatch pattern.
3. Connect the voltmeter (–) lead to TPD2 and the (+) lead to TPD1 (junction of D555 anode, R556 & R557). Set **Bright** level to (0) and **Picture** for a 1.8 volt reading on the voltmeter.
4. Turn the Receiver OFF. Connect a jumper across IC803 pin 3 and pin 4. Apply +9V DC to cathode of D001.
5. Reduce the AC supply voltage to approximately 45V. Connect the high voltage meter to the CRT anode (H.V. button). **NOTE:** Use the Dag Ground (C10 of the CRT Board) to connect the (–) lead of the meter.
6. Turn the Receiver ON. Slowly increase the AC supply voltage and verify that the high voltage does not exceed **35.5kV for a 20-inch Receiver**, when horizontal just begins to pull out of sync. If the high voltage is not within the specified limit, the cause must be determined and corrected before the Receiver is returned to the customer.

Receiver Feature Table

SPECIFICATIONS

FEATURE\MODEL	20CX20B501	20CX20B511	20CX20B521
Chassis	NA6L	NA6L	NA6L
# of channels / Phase	181 / PH22M	181 / PH22M	181 / PH22M
Menu language	ENG/SPAN/FR	ENG/SPAN/FR	ENG/SPAN/FR
Closed Caption	X	X	X
75 Ω Input	X	X	X
Remote Model #	HL00761	HL00761	HL00761
Picture tube	A51KQN011X	A51KQN011X	A51KQN011X
Black face regular tube	X	X	X
Notch filter	X	X	X
V/A norm switch (X=both)	V	V	V
MTS/SAP/DBX	X	X	X
Built-in audio power	1.5W X 2 (10%)	1.5W X 2 (10%)	1.5W X 2 (10%)
# of speakers	2	2	2
A/V In (rear/front)	1/0	1/0	1/0
Variable audio out	X	X	X
Dimensions mm (WxHxD) in	508.0 x 462.3 x 482.6 20.0 x 18.2 x 19.0	508.0 x 462.3 x 482.6 20.0 x 18.2 x 19.0	508.0 x 462.3 x 482.6 20.0 x 18.2 x 19.0
Weight (kg/lb)	21 / 46.3	21 / 46.3	21 / 46.3
Power source (V / Hz)	120 / 60	120 / 60	120 / 60
Power consumption, Max (A)	1.4	1.4	1.4
Anode voltage	27.7kV \pm 1.25kV	27.7kV \pm 1.25kV	27.7kV \pm 1.25kV
Video Input jack	1V _{p-p} 75 Ω , phono jack	1V _{p-p} 75 Ω , phono jack	1V _{p-p} 75 Ω , phono jack
Audio Input jack	500mV RMS 47k Ω	500mV RMS 47k Ω	500mV RMS 47k Ω
"A"-Board TNP2AH003	CL	CK	CM
"C"-Board TNP2AA005	AB	AB	AB

Table 1. Receiver Features

Specifications are subject to change without notice or obligation.
Dimensions and weights are approximate.

Location of Television Controls

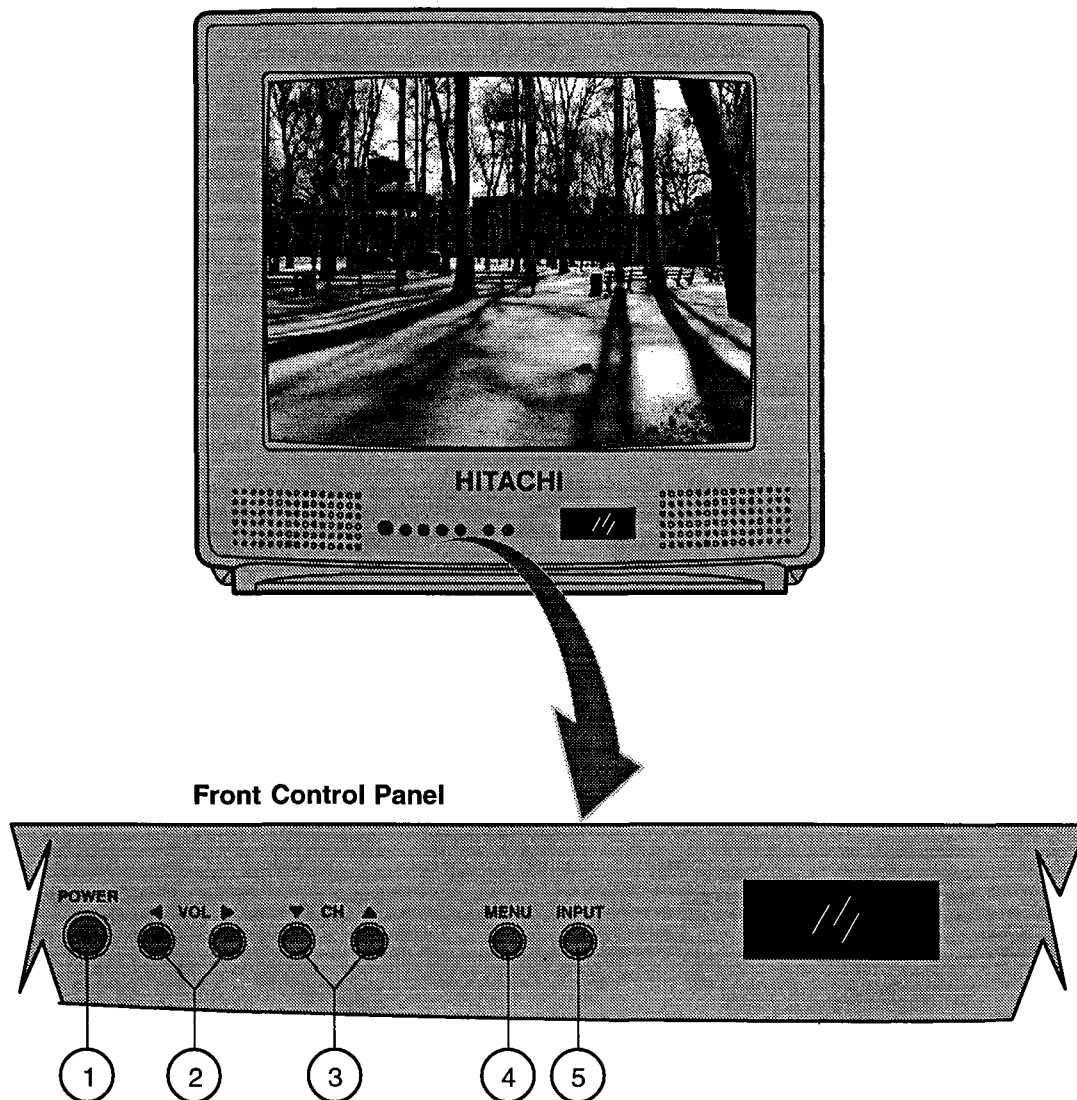


Figure 2. Location of controls, Front panel

- ① **Power Button** – Press to turn ON or OFF.
- ② **Vol (Volume) Buttons** – Press to adjust Sound Level.
- ③ **Ch (Channel) Buttons** – Press to select programmed channels.
- ④ **Menu Button** – Press to display Main Menu and access On Screen features and Adjustment Menus.
- ⑤ **Input Button** – Press to select TV or Video Input.

Button Location on Remote Control

OPERATION

Power Button

Press to turn ON or OFF.

Mute Button

Press to mute sound. A second press resumes sound. Press also to access and delete Closed Caption.

Input Button

Press to select TV or Video Input.

Menu Button

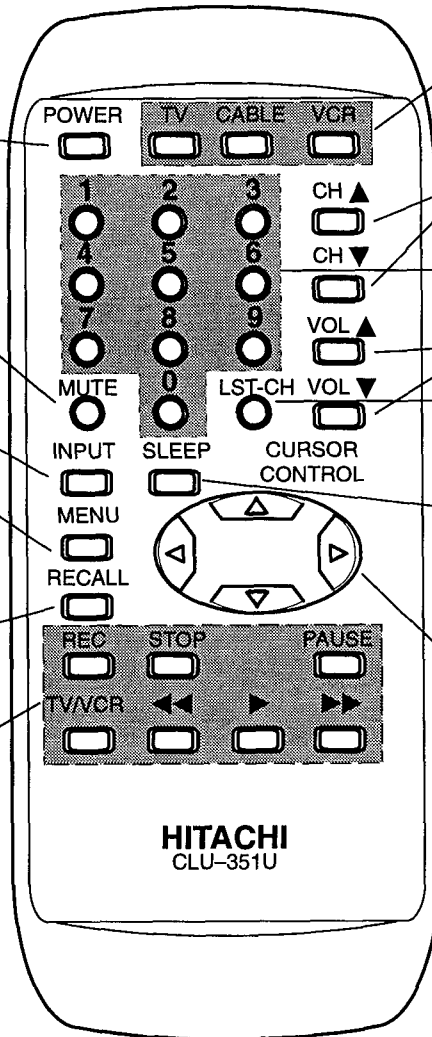
Press to display Main Menu and access or exit On Screen features and Adjustment Menus.

Recall Button

Press to display Time, status of Sleep Timer, Channel, Video Mode, Channel I.D. and Audio Mode.

Pre-coded VCR Buttons

These buttons transmit the chosen pre-coded VCR codes.



Mode Buttons

These buttons allow the remote to control your TV, VCR, or Cable Box depending on which mode button is selected.

Channel Buttons

Press to select channels.

Keypad Buttons

Press desired channel number to randomly access any channel.

Volume Buttons

Press to adjust TV sound level.

LST-CH (Last Channel) Button

Press to switch to the previous channel.

Sleep Button

Press to turn TV off in 30, 60, or 90 minutes.

CURSOR Button

Press to adjust Audio menus, Video menus, and select operating features when menus are displayed.

Figure 3. Location of controls, Remote control

Using the Remote to Control VCR and Cable Box Functions

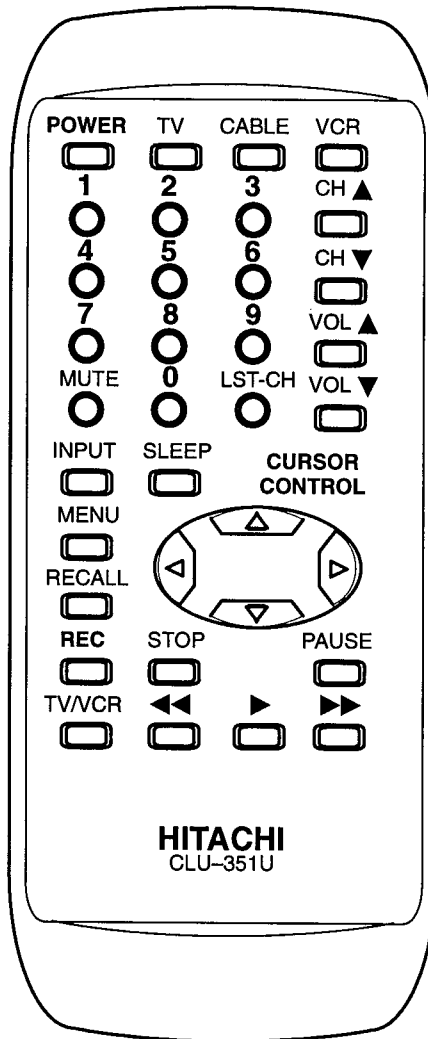
Operating the Precoded Function for Your VCR

This remote is designed to operate different types of VCRs. You must first program the remote to match the remote system in your VCR. (Refer to the VCR Code Index section.)

1. Turn on your VCR.
2. Aim the remote control at the front of your VCR.
3. Press the VCR button to switch to the VCR precoded mode.
4. While holding down the VCR button, enter the 2-digit preset code that matches your VCR.* The remote will turn on your VCR when the correct 2-digit preset code is entered. When this occurs, the remote control is programmed for your VCR. If the VCR does not turn off after 5 seconds, try a different 2-digit preset code.
5. The remote will now control your VCR.

NOTES:

- If your VCR cannot be operated after performing the above procedures, this means that your VCR codes have not been precoded into the remote.
- In the unlikely event that your VCR cannot be operated after performing the above procedures, consult your VCR operating guide.
- The remote control will remember the codes you have programmed in until the batteries are removed from the remote control. After replacing the batteries repeat the entire programming procedure stated above.
- If your VCR does not have a power function, the remote will issue the CHANNEL UP function.



* (Codes are listed on page 10.)

Figure 4. Remote Control

Operating the Precoded function for Your Cable Box

1. Turn on your cable box.
2. Aim the remote control at the front of your cable box.
3. Press the cable box button to switch to the cable box precoded mode.
4. While holding down the CABLE button, enter the 2-digit preset code that matches your cable box.* The remote will turn on your cable box when the correct 2-digit preset code is entered. When this occurs, the remote control is programmed for your cable box. If the Cable Box does not turn off after 5 seconds, try a different 2-digit preset code.
5. The remote will now control your Cable Box.

NOTES:

- If your cable box cannot be operated after performing the above procedures, this means that your cable box codes have not been precoded into the remote.
- In the unlikely event that your cable box cannot be operated after performing the above procedures, consult your cable box operating guide.
- The remote control will remember the codes you have programmed in until the batteries are removed from the remote control. After replacing the batteries repeat the entire programming procedure stated above.
- If your cable box does not have a power function, the remote will issue the CHANNEL UP function.
- For some models, the remote control's channel ▲ and ▼ will control the cable box channel. The number buttons will control your television channel although you are in cable mode.

VCR and Cable Box Codes Index

The Remote Control is capable of operating many brands of VCRs and Cable Boxes. You must first program the Remote Control to match the remote system in your VCR or Cable Box.

NOTE: The Remote Control memory is limited. Some models of VCRs or Cable Boxes may not operate. The Remote Control is not designed to control all features that are available in all models.


Code Index For VCRs

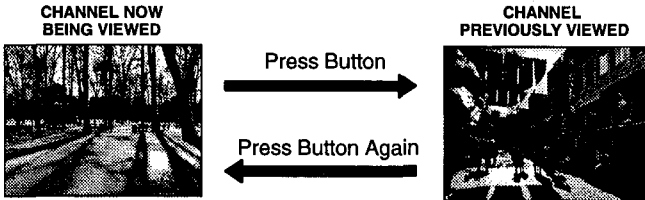
VCR Brand	Code(s)
Emerson	00, 01, 10, 16, 23, 33 37, 40, 43
Funai	00
GE	09, 22
Hitachi	00, 14, 15
JVC	14, 26
Magnavox	09, 12, 28
Mitsubishi	16, 23, 26, 45
Panasonic	09, 35, 46
RCA	15, 22
Sony	06, 07, 08, 09
Toshiba	16, 17, 42
Zenith	07, 08, 12,


Code Index For Cable Boxes

Cable Box Brand	Code(s)
G.I.	09
Jerrold	03, 09, 10, 12, 13, 51
Magnavox	40
Philips	40
Pioneer	39
Samsung	39
Scientific Atlantic	04, 06, 14, 52, 56
Zenith	00

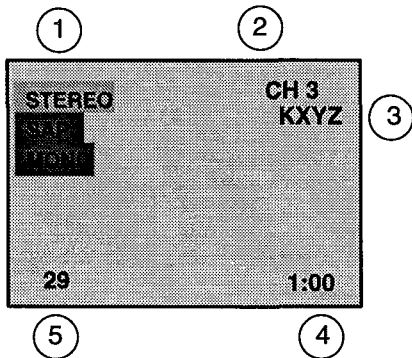
Special Functions

LST-CH – Pressing  will switch between the last two channels selected on the numeric keypad.
NOTE: When scanning channels with the CHANNEL ▲ or ▼ button, pressing the LST-CH button will switch between the last two channels scanned.

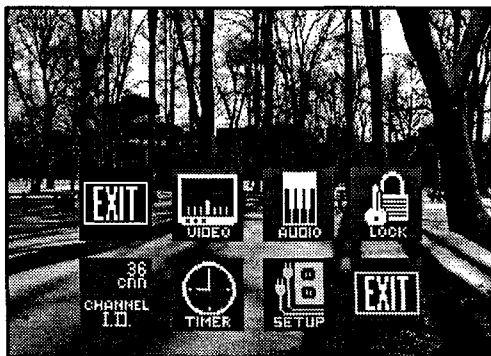


RECALL – Press  to review:

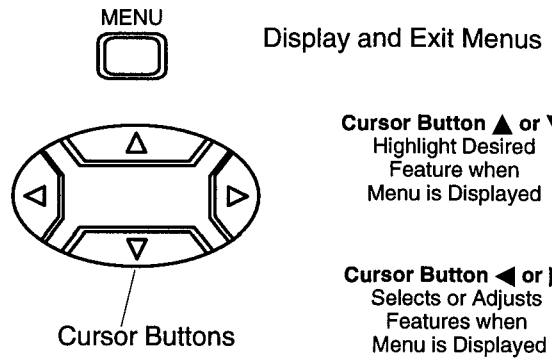
- ① Audio Mode Status
- ② CH Number or Video Input Selected
- ③ Channel I.D. (Station Identifier)
- ④ Clock Time
- ⑤ Sleep Timer Status






Main Menu



NOTE: When Auto Power On feature is activated, Timer Icon changes to an Exit Icon.





Located On Remote Control


1. Press .
2. Press CURSOR ▲ or ▼ and ◀ or ▶ to select the desired Icon.
3. Press  after selecting the desired Icon to access sub menus.
4. Press  twice to exit sub menus.

Menu Language Selection

The MENU LANGUAGE is factory set to ENGLISH. Follow the instructions to change the Menu Language to SPANISH, FRENCH, and back to ENGLISH.

1. Press .
2. Press CURSOR ▲ or ▼ and ◀ or ▶ to highlight the Set-Up Icon.
3. Press  to display the Set-Up Menu.



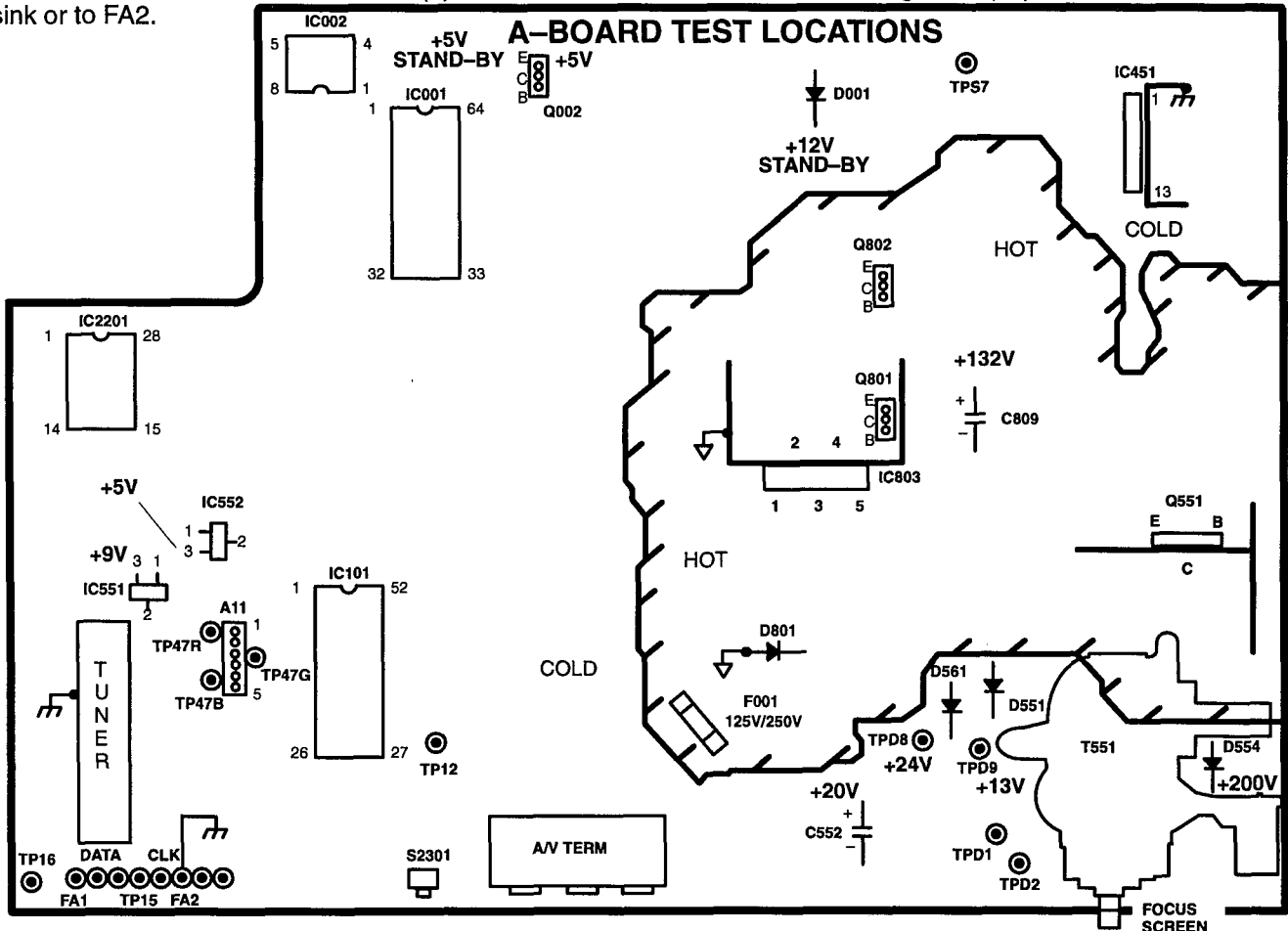
4. Press CURSOR ▲ or ▼ to highlight ENGLISH, ESPAÑOL, FRANÇAIS.
5. Press CURSOR ◀ or ▶ to select ENGLISH, ESPAÑOL, or FRANÇAIS.
6. Press  twice to exit menus.

Chassis Service Adjustment Procedures

All service adjustments are factory preset and should not require adjustments unless controls and/or associated components are replaced.

NOTE: Connect the (-) lead of the voltmeter to the appropriate ground for the circuit being checked. When necessary to use a line operated ground, the ground indication (\downarrow) is marked. For this ground use anode of D801 or IC803 heat sink. For all other circuits, connect the (-) lead of the voltmeter to the line isolated ground (\uparrow) tuner shield, IC451 heat sink or to FA2.

SERVICE



MOMENTARILY CONNECT A JUMPER FOR ENTERING SERVICE MODE (FA1/TP8 to FA2/TP3)

132.0V B+ Voltage Confirmation

1. Set the **Bright** and the **Picture** to Minimum by using the Picture Menu.
2. Connect a DVM between C809, + side and Hot ground (\downarrow).
3. Confirm that B+ voltage is $132.0V \pm 2.5V$. This voltage supplies B+ to the Horizontal Output & Flyback circuits.

Source Voltage Chart

120V AC line input. Set the **Bright** and the **Picture** to Minimum by using the Picture Menu. Use cold ground (\uparrow) for the (-) lead of the DVM.

IC551 pin 3	+9.0V $\pm 0.5V$
Cathode of D551 (TPD9)	+13.0V $\pm 2V$
C552 (+ side)	+20.0V $\pm 2V$
Cathode of D561 (TPD8)	+24.0V $\pm 2V$
Cathode of D554	+200V $\pm 15V$

Adjust Picture menu for normalized video adjustments.

B+ 5V Source Voltages

Volatile 5V:

C572, + side = IC552 pin 3, Tuner BP, IC101 (B+ V_{CC}).

MPU 5V:

Emitter Q002 = IC001 (V_{DD}).

Standby 5V:

IC001 (Key in 1), I²C EEPROM (IC002), TIMER LED, Remote Receiver.

B+ 9V Source Voltage

IC551 pin 3 = IC101 (B+ V_{CC}), Tuner (BM).

B+ 12V (Stand-by) Note: +16V when power is on
Cathode D001 = RL801 (on-off relay), Q002 (+5V Reg).

High Voltage Check

1. Select an active TV channel and confirm that horizontal is in sync.
2. Adjust Brightness and Picture using Picture Icon menu so video just disappears.
3. Confirm B+ 132V is within limit.
4. Using a high voltage meter confirm that the High Voltage is $27.7kV \pm 1.25kV$.

Disassembly for Service

Back Cover

Remove all the screws marked with an arrow (←) from the back of the Receiver.

Note: screw configuration and number of screws may vary depending on the model of the Receiver serviced; various models are covered in this Manual.

1. 2 screws at the top edge of the Receiver.
2. 1 screw by flyback assembly.
3. 1 screw by the A/V jacks.
4. 2 screws at the bottom edge of the Receiver.

A-Board – Main Chassis

1. Press tab on left rail.
2. Slide the chassis completely out of the guide rails.
NOTE: Some tie-wraps that secure the wire dressings may need to be unfastened for chassis removal.
3. Stand the Receiver on its edge. The underside of the board is completely accessible for component replacement.

C-Board – CRT Output

Plugs into the socket on the CRT neck.

Keyboard Push Button Assembly

Fastened to the inside of the cabinet front by 3 screws.

Speakers

Secured to the cabinet by 2 screws each.

Disassembly for CRT Replacement

1. Discharge the CRT as instructed in the **Safety Precautions**.
2. Disconnect the yoke plug, degaussing coil plug and the CRT 2nd anode button from the main board.
3. Remove the C-Board from the CRT base and unplug the black wire (CRT dag ground) C10-1 from the board.
4. Disconnect the A12 and SP plugs from the A-Board.
5. Slide the main chassis assembly completely out with the CRT Board attached.

CRT Replacement

1. Perform **Disassembly for CRT Replacement** procedure.
2. Insure that the CRT H.V. anode button is discharged before handling the CRT. See the **Safety Precautions** on handling the picture tube.
3. Remove the components from the CRT neck and place the cabinet face down on a soft pad.
4. Note the original order of the CRT mounting hardware as they are removed from the CRT mounting brackets at each corner of the CRT.
5. Remove the CRT with the degaussing coil and the dag ground braid attached.
6. Note the original locations and mounting of the degaussing coil and the dag ground assembly to insure proper reinstallation on the replacement CRT.

To remove and re-mount the degaussing coil:

The degaussing coil is held in place by clampers fastened to the CRT corner ears.

These clampers must be installed onto the replacement CRT prior to mounting the degaussing coil.

To remove and re-mount the dag ground braid:

- Unhook the coil spring from the upper right CRT ear.
 - Release the braid loop from the upper left and the lower right CRT ear.
7. Mount the dag ground braid on the replacement CRT. Position the degaussing coil with new ties. Dress coil as was on the original CRT.
 8. Replace the components on the CRT neck and re-install into cabinet. Verify that all ground wires and circuit board plugs get connected.

Purity and Convergence Procedure

Adjustment is necessary only if the CRT or the deflection yoke is replaced or if the setting was disturbed. The complete procedure consists of:

1. Initial static convergence.
2. Setting the purity.
3. Final static convergence.

When the CRT or the Yoke is Replaced

Place the yoke on the CRT neck (do not tighten the clamp).

For a 2-piece assembly (see Figure 5):

Position purity/convergence assembly as shown and tighten clamp snugly. Cut the hot-melt glue seal on assembly and place like tabs of purity device together at 12 o'clock to reduce its magnetic field effect. Manually degauss the CRT.

Turn the Receiver ON and slide the deflection yoke back and forth on the neck of the CRT. Stop at the position that produces a near white, uniform raster.

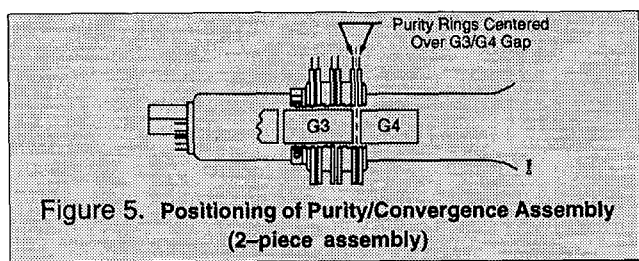


Figure 5. Positioning of Purity/Convergence Assembly (2-piece assembly)

For a 1-piece assembly (see Figure 6):

Place like tabs of purity devices together at 12 O'Clock to reduce any magnetic field effect. Manually degauss the set.

Connect a Black/White pattern generator and tune the receiver to the signal. Slide the deflection yoke & purity ring assembly back and forth on the CRT neck. Stop at a position that produces a near white signal.

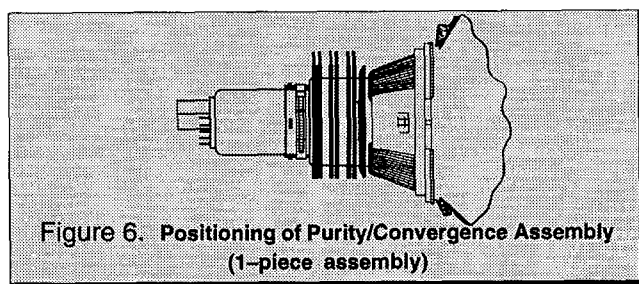


Figure 6. Positioning of Purity/Convergence Assembly (1-piece assembly)

Initial Center Static Convergence

Connect a dot/crosshatch generator to the Receiver and tune in signal. Observe misconvergence at center of the screen only.

Adjust the 4 pole magnet (center rings); separate tabs and rotate to converge blue with red.

Adjust the 6 pole magnet (rear rings): separate tabs and rotate to converge blue and red (magenta) with green.
Note: Precise convergence at this point is not important.

Purity Adjustment

When the Receiver is in the Serviceman Mode for making electronic adjustments, press the **Recall** button on the Remote Control to enter Purity Check. (See **Service Adjustments Electronic Controls.**)

Operate the Receiver for 60 minutes using the first Purity check field (white screen) to stabilize the CRT.

Fully degauss the Receiver by using an external degaussing coil.

Press the **Recall** button on the Remote Control again until the Purity Check (green screen) appears.

For a 2-piece assembly (see Figure 5):

Loosen the deflection yoke clamp screw and move the deflection yoke back as close to the purity magnet as possible.

Adjust the purity rings to set the vertical green raster precisely at the center of the screen (see Figure 7).

NOTES:

1. CRT warm up with white screen (three guns activated) is needed to stabilize the shadow mask expansion.
2. Initial center static convergence (roughly centers three gun beams) is required in order to perform purity adjustment.

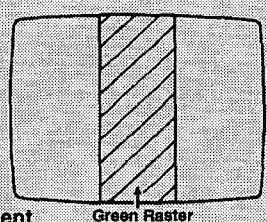


Figure 7. Green Raster Adjustment

Slowly move the deflection yoke forward until the best overall green screen is displayed.

For a 1-piece assembly (see Figure 6):

Slowly move the deflection yoke and purity rings assembly toward the CRT board and adjust the purity magnet rings to set vertical green raster at center of screen (see Figure 7).

Gradually move the deflection yoke & purity rings forward and adjust for the best overall green screen.

Continue from here for either assemblies:

Tighten the deflection yoke clamp screw.

Press the **Recall** button on the Remote Control again until the Purity Check (blue screen) and (red screen) appear and observe that good purity is obtained on each respective field.

Press the **Recall** button on the Remote Control again until Purity check (white screen) appears. Observe the screen for uniform white. If purity has not been achieved, repeat the above procedure.

Final Convergence Procedure (see Figure 8 through Figure 10):

Note: Vertical size and focus adjustments must be completed prior to performing the convergence adjustment. Connect a dot pattern generator to the Receiver. The **Brightness** level should not be higher than necessary to obtain a clear pattern.

Converge the red and blue dots at the center of the screen by rotating the 4 pole (R with B) Static Convergence Magnets.

Align the converged red/blue dots with the green dots at the center of the screen by rotating the 6 pole (R/B with G) Static Convergence Magnets. Melt wax with soldering iron to reseal the magnets.

Slightly tilt vertically and horizontally (do not rotate) the deflection yoke to obtain a good overall convergence.

If convergence is not reached at the edges, insert permalloy (see following section) from the DY corners to achieve proper convergence. Recheck for purity and readjust if necessary.

Permalloy Convergence Corrector Strip (Part No. OFMK014ZZ)

This strip is used in some sets to match the yoke and CRT for optimum convergence. If the yoke or CRT is replaced, the strip may not be required.

First converge the set without the strip and observe the corners.

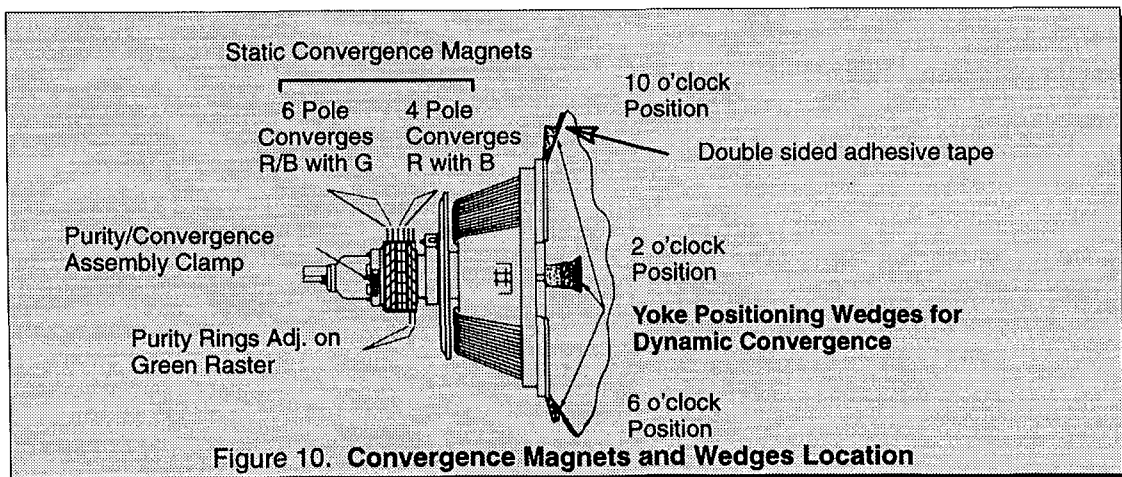
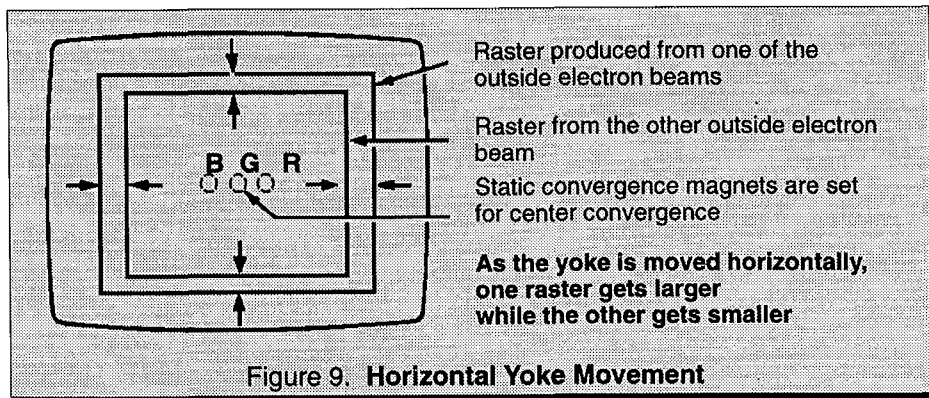
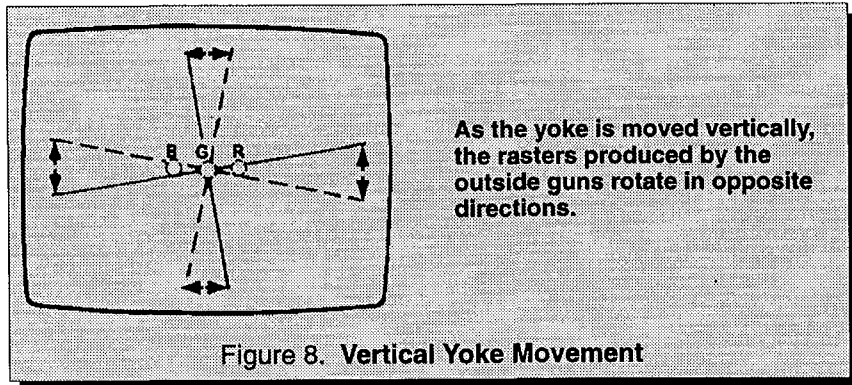
After vertical adjustment of the yoke, insert wedge at 11 o'clock position, then make the horizontal tilt adjustment.

Secure the deflection yoke by inserting two side wedges at 3 and 7 o'clock positions.

Apply adhesive between tab (thin portion) of wedge and CRT and place tape over the tab to secure to the CRT.

If correction is needed:

1. Place strip between CRT and yoke, in quadrant needing correction. Slowly move it around for desired results.
2. Press adhesive tightly to the CRT and secure with tape.



Serviceman Mode (Electronic Controls)

This Receiver has electronic technology using the I²C Bus Concept. It performs as a control function and it replaces many mechanical controls. Instead of adjusting mechanical controls individually, many of the control functions are now performed by using the "On Screen Display Menu". (The **Serviceman Adjustment Mode**.)

Note: It is suggested that the technician reads all the way through and understand the following procedure for Entering/Exiting the **Serviceman Adjustment Mode**; then proceed with the instructions working with the Receiver. When becoming familiar with the procedure, the Flow Chart for Serviceman Mode may be used as a quick guide.

Entering Serviceman Mode:

At times when minor adjustments need to be done to the electronic controls, the method of Entering the Serviceman Mode without removal of the cabinet back is as follows using the Remote Control:

1. Select SET-UP icon and select CABLE mode.
2. Select TIMER Icon and set SLEEP timer for 30.
3. Press ACTION button twice to exit Menus.

Tune to Channel 124.

Adjust VOLUME to Minimum (0).

On Receiver press the VOL ◀ button (decrease). Red "CHK" appears in upper corner.

To toggle between Aging and Serviceman modes:

While the "CHK" is displayed on the left top corner of the CRT, pressing the **Action** and the **Volume Down** buttons on the Receiver simultaneously will toggle between the modes (red "CHK" for Serviceman; yellow "CHK" for Aging).

4. Press the **Power** button on the Remote Control to select one of five Serviceman Adjustment Modes.
 - 1) B = Serviceman VCJ SUB ADJUSTMENTS
 - 2) C = Serviceman VCJ CUT-OFF ADJUSTMENTS
 - 3) S = Serviceman OPTIONS (PIP and CLOCK) ADJUSTMENTS
 - 4) M = Serviceman MTS ADJUSTMENTS
 - 5) "CHK" = Normal operation of CHANNEL ▲▼ and VOLUME ◀▶

Note: Only the applicable settings for the Receiver serviced will be available (see a in Figure 11).

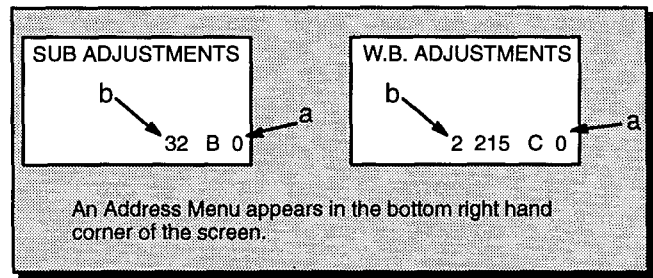


Figure 11. Serviceman Mode Menu Adjustments

For DAC Adjustments:

1. Press **Channel Up/Down** on the Remote Control to select one of the 8 available Service Adjustments (a in Figure 11).

Important Note: Write down the original value set (b in Figure 11) for each address before modifying anything. It is easy to erroneously adjust the wrong item.

2. Press **Volume Up/Down** on the Remote Control to adjust the level of the selected Service Adjustment (b in Figure 11).

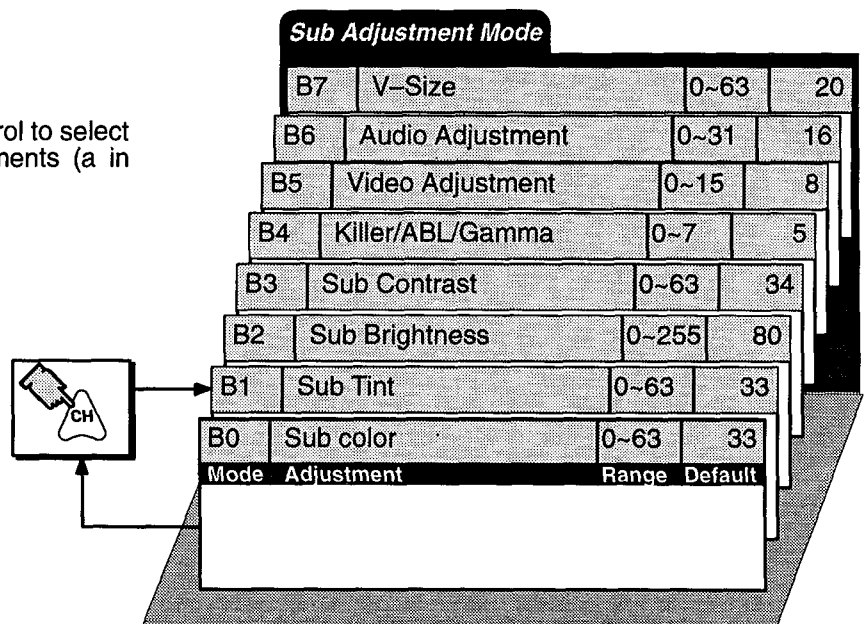


Figure 12. Sub Adjustment Mode

SERVICE

Press the **Power** button on the Remote Control to select the Serviceman White Balance Adjustment Mode.

For VCJ Cut-Off Adjustments:

1. Press **Channel Up/Down** on the Remote Control to select one of the 12 available Service Adjustments (a in Figure 11).

Important Note: Write down the original value set (b in Figure 11) for each address adjustment before modifying anything. It is easy to erroneously adjust the wrong item.

2. Press **Volume Up/Down** on the Remote Control to adjust the level of the selected Service Adjustment (b in Figure 11).

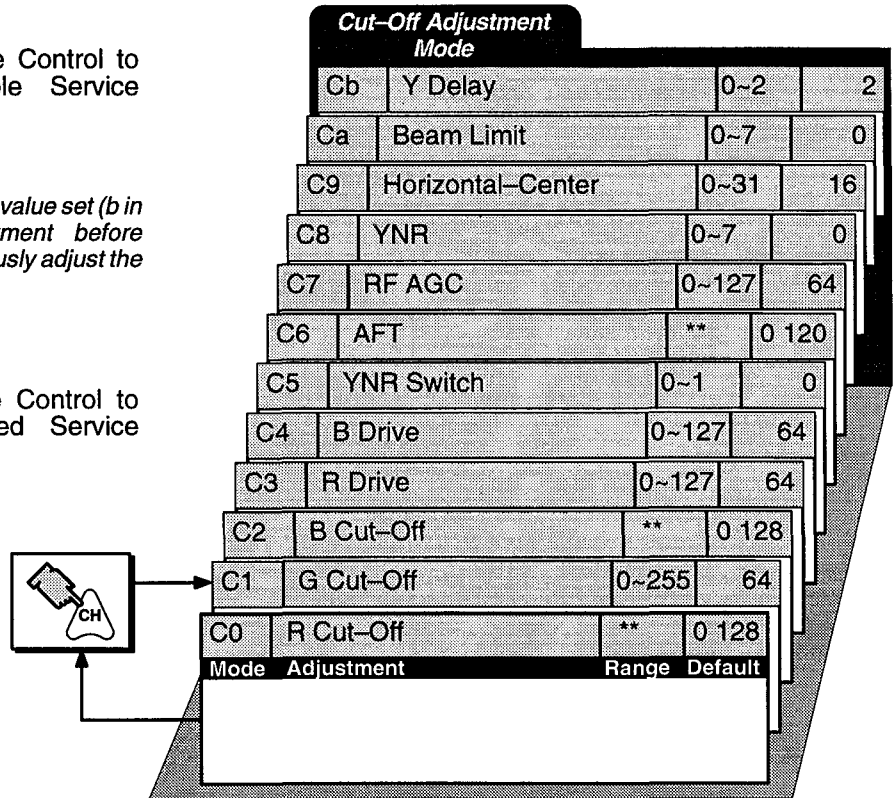


Figure 13. White Balance Adjustment Mode

Press the **Power** button on the Remote Control to select the Serviceman MTS Adjustment Mode.

For Options (PIP and CLOCK) Adjustments:

IMPORTANT
Only items "Sb" and "Sd" pertain to this manual. All other settings in this group will not affect the normal operation of the Television (please leave them in their default state).

1. Press **Channel Up/Down** on the Remote Control to select one of the 12 available Options Adjustments (a in Figure 11).

Important Note: Write down the original value set (b in Figure 11) for each address before modifying anything. It is easy to erroneously adjust the wrong item.

2. Press **Volume Up/Down** on the Remote Control to adjust the level of the selected Service Adjustment (b in Figure 11).

** Factory only

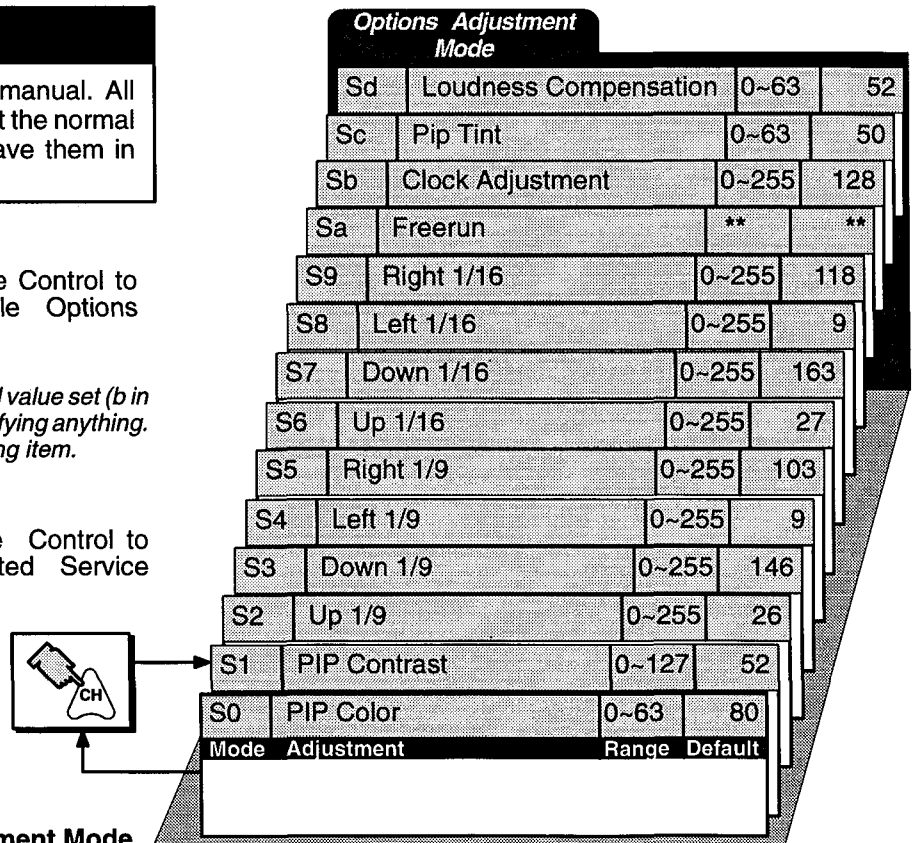


Figure 14. Options Adjustment Mode

Press the **Power** button on the Remote Control to select the Serviceman MTS Adjustment Mode.

For MTS Adjustments:

1. Press **Channel Up/Down** on the Remote Control to select one of the 5 available MTS Adjustments (a in Figure 11).

Important Note: Write down the original value set (b in Figure 11) for each address before modifying anything. It is easy to erroneously adjust the wrong item.



2. Press **Volume Up/Down** on the Remote Control to adjust the level of the selected Service Adjustment (b in Figure 11).
3. Press the **POWER** button on the remote control to loop back to setting of the SUB ADJ Mode.

OR

Press **ACTION** and **POWER** buttons on the Receiver simultaneously for at least 2 seconds to return the Receiver to normal mode (exit Serviceman Mode).

MTS ADJUSTMENT Mode			
Mode	Adjustment	Range	Default
M4	High-Level Separation	0-63	31
M3	Low-Level Separation	0-63	31
M2	Filter	0-63	31
M1	Stereo PLLVCO	0-63	31
M0	Input Level	0-63	31

Figure 15. MTS Adjustment Mode

To Check Purity:

Press the **Recall** button on the Remote Control when in Serviceman Modes (red "CHK" is displayed) to enter the Purity Field Check Mode.

Note: The Receiver must be in the Serviceman Mode to display color.

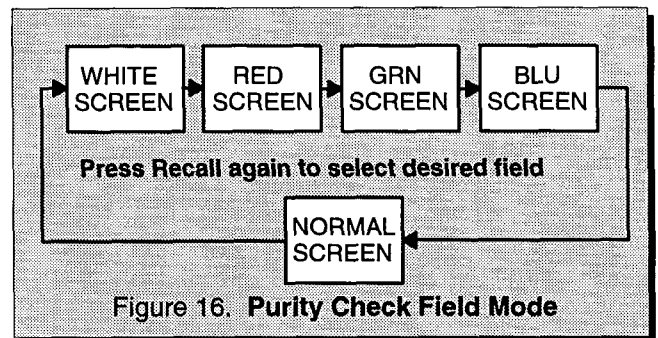


Figure 16. Purity Check Field Mode

IMPORTANT NOTE:

Always Exit the Serviceman Mode following Adjustments.

Exiting the Serviceman Mode:

Press the **Action** and the **Power** buttons on the Receiver simultaneously for at least 2 seconds.

"The Receiver exits Serviceman Mode".

The Receiver momentarily shuts off; then comes back on tuned to channel 3 with a preset level of sound.

Helpful Hints

Entering Serviceman Mode (Other Method – back open):

1. While the Receiver is ON and operating in Normal Mode, momentarily short test point FA1 to cold ground (\rightarrow) FA2 (A-Board: TP pin 8 to pin 3).
"The Receiver enters the Aging Mode".
Yellow letters "CHK" appear in the upper left corner of the CRT.
(The Volume Up/Down will adjust rapidly.)
2. Simultaneously **press** the **Action** and the **Volume Up** buttons on the Receiver Control Panel.
"The Receiver enters the Serviceman's Mode".
The letters in "CHK" turn red.
(The Volume Up/Down will adjust normally.)
(All customer controls are set to a nominal level.)

Notes

Instructional Flow Chart for Serviceman Mode

Caution: Always EXIT Serviceman Mode

SERVICE

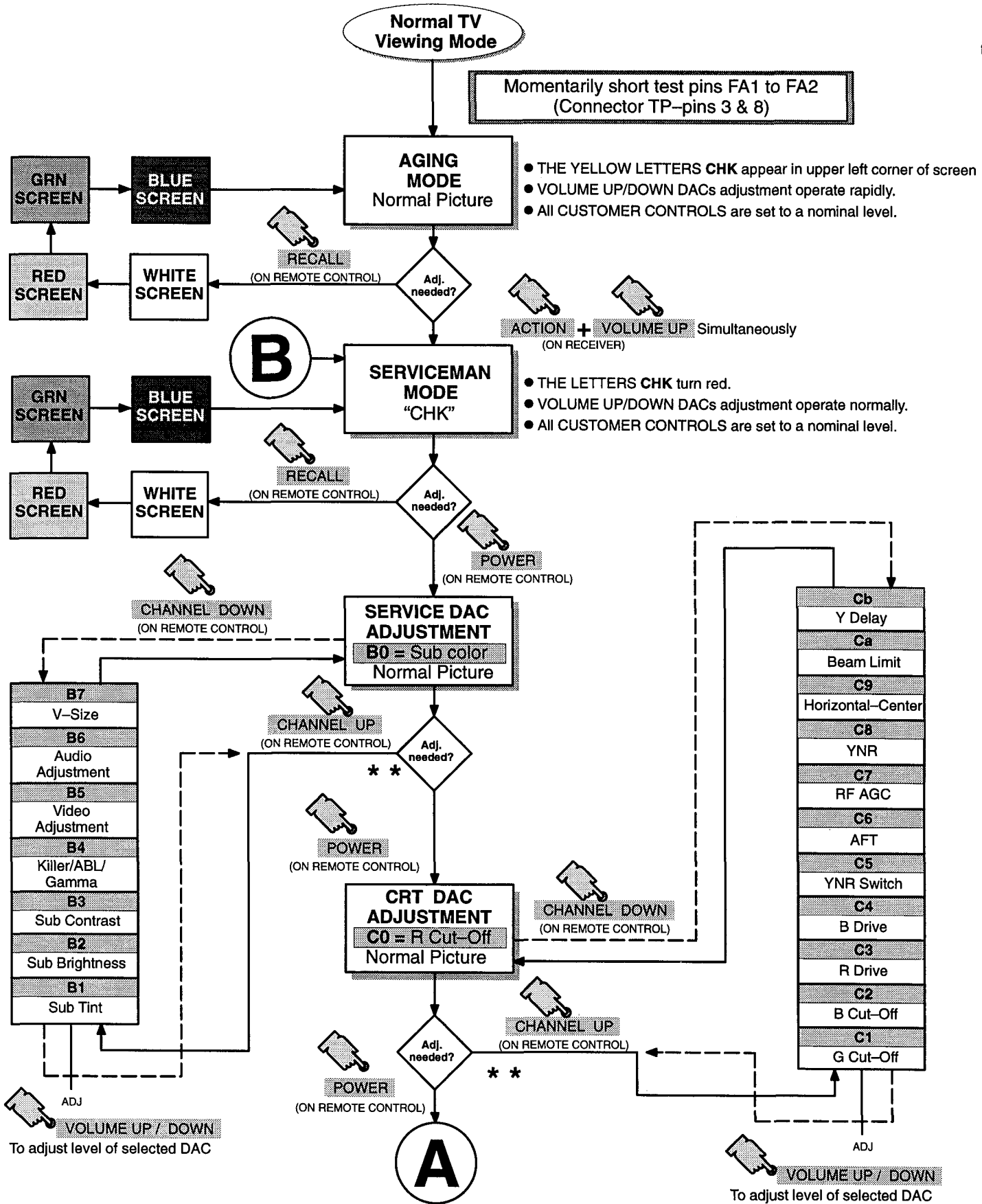


Figure 17. Flow Chart for Serviceman Mode

Instructional Flow Chart for Serviceman Mode – Continued

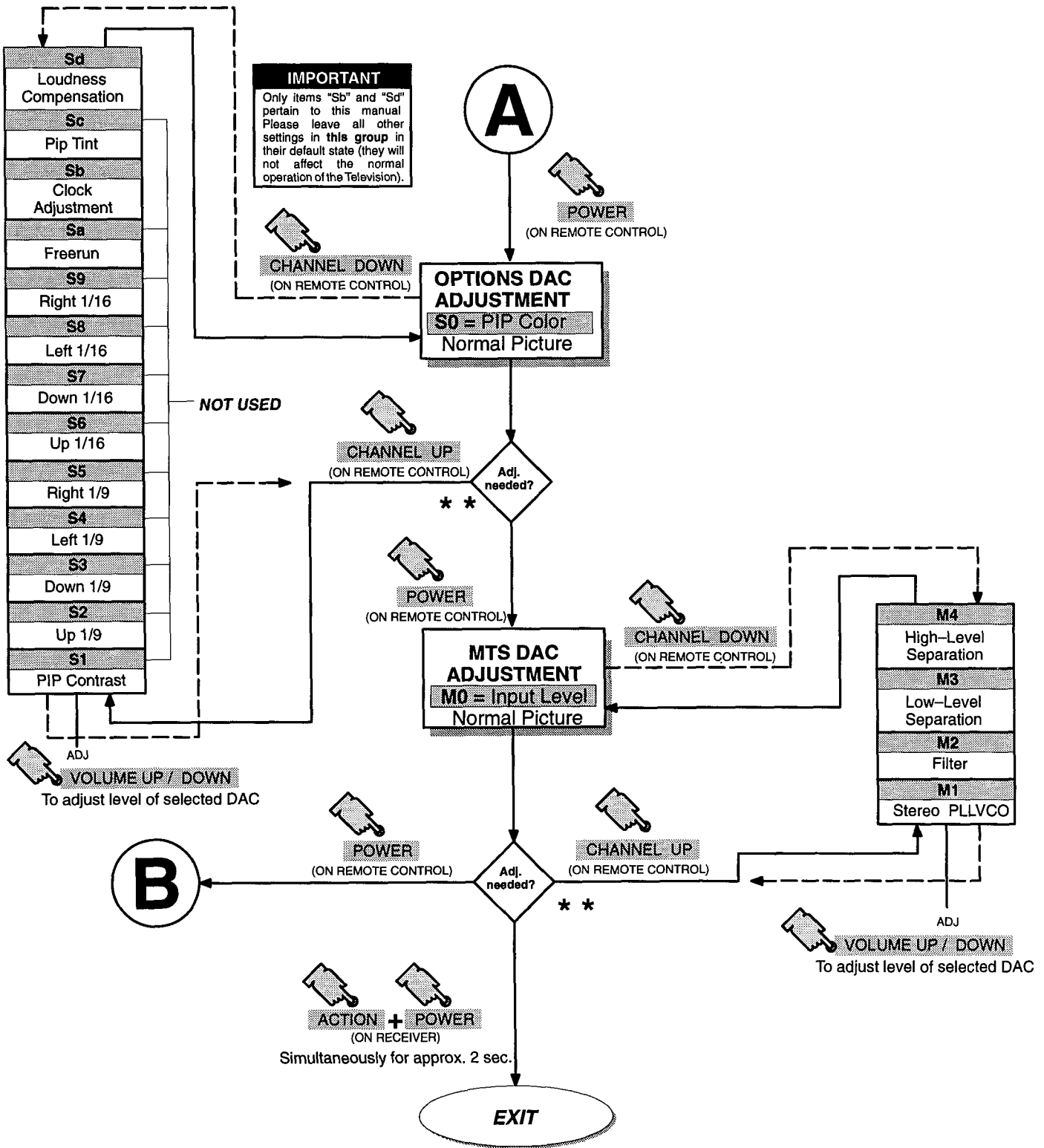


Figure 18. Flow Chart for Serviceman Mode (Continued)

Note: When *EXITING*, the Receiver shuts off; then turns on, TUNED TO CHANNEL 3 WITH A PRESET SOUND LEVEL.

Any Programmed Channels, Channels Caption data and some other user defined settings will be erased.

**** Important Note**

Before making any DAC adjustments note the existing values!

Service Adjustments (Electronic Controls)

Video Adjustment Level

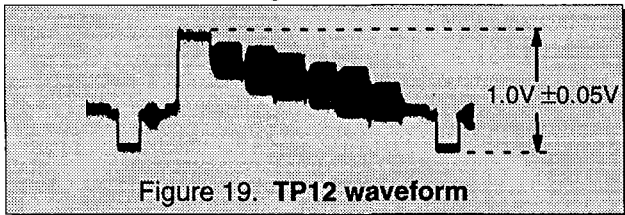
Serviceman DAC Adjustment (B5)

Preparation:

1. Obtain an NTSC color bar pattern with 100 IRE white and 87.5% modulation.
2. Connect the oscilloscope to TP12. Use cold ground for scope connection. Set the scope at Horizontal Sweep rate (20 μ s) time base.

Procedure:

1. In the Serviceman Mode for making electronic adjustments, select DAC Video Adjustment Level (B5) and adjust for 1.0V \pm 0.05V from sync tip to white level. See Figure 19.



2. Set the DAC Sub-Contrast Adjustment (B3).

Sub-Contrast

Serviceman DAC Adjustment (B3)

This adjustment is factory set. **Do not adjust** unless repairs are made to associated circuits, the CRT Board, or when the CRT is replaced.

Preparation:

1. Apply a color bar signal pattern with 87.5% modulation, 70% saturated color bar with a 100 IRE white and 7.5 black.

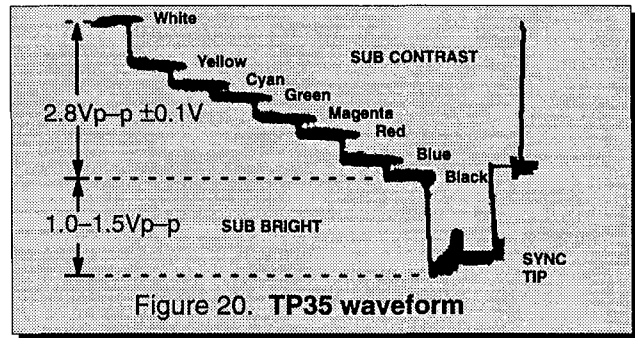
NOTE: The pattern used in this procedure is an EIA color bar pattern with 87.5% modulation with 100 IRE white and 7.5 black. Correlate the information in this procedure to the pattern used if another signal is used.

2. Preset the following controls:
 - Brightness Center
 - Color Min
 - Picture Max.
 - Sharpness Center

3. Connect the oscilloscope to the CRT-Board connector C1-2. Set the scope time base to 20 μ s (horizontal).
4. Connect a jumper from TPD2 to ground (⌚).
5. Connect a jumper from IC101 pin 28 to ground (⌚).

Procedure:

1. In the Serviceman Mode for electronic adjustments, select DAC Sub-Brightness Adjustment (B2) and adjust for 1.0–1.5Vp-p between blanking and 7.5 IRE level so that the black level cannot be compressed. (see video waveforms detail, Figure 20).
2. In the Serviceman Mode for electronic adjustments, select DAC Sub-Contrast Adjustment (B3) and adjust for 2.8Vp-p \pm 0.1V from white level to black level on video waveform (see video waveforms detail, Figure 20).



3. Remove the jumpers (Preparation steps 4 and 5).

Tint/Color Adjustment

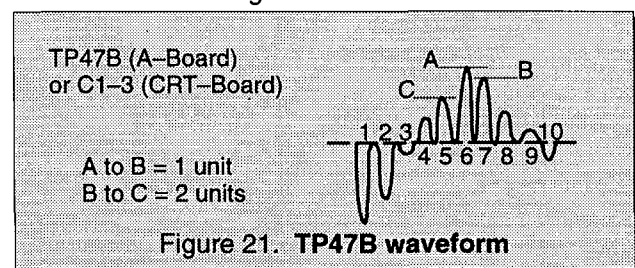
Serviceman DAC Adjustment (B1) (B0)

Preparation:

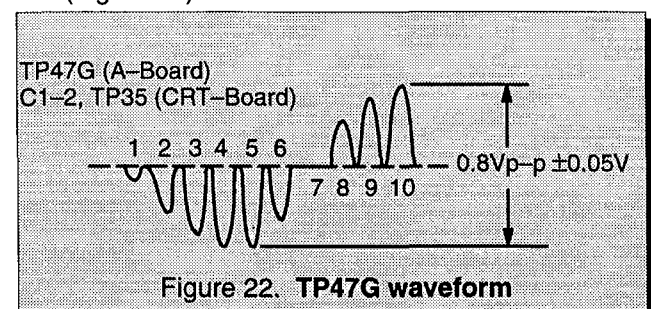
1. Apply a rainbow color bar signal.
2. Preset the following controls:
 - Brightness Min.
 - Color Center
 - Picture Max.
 - Sharpness Min
 - Tint Center
3. Connect the oscilloscope to TP47B (A-Board) or to connector C1 pin 3.
4. Connect a jumper from TPD2 to GND (⌚).
5. Connect a jumper from IC101 pin 28 to ground (⌚).

Procedure:

1. In the Serviceman Mode for making electronic adjustments, select DAC Sub-Tint Adjustment (B1). Adjust until the waveform measured is as the one shown in Figure 21.



2. Connect the oscilloscope to TP47G (A-Board) or to connector C1 pin 2 (CRT-Board).
3. Select DAC Sub-Color Adjustment (B0) and adjust for peak to peak amplitude to be 0.8V p-p \pm 0.05V (Figure 22).



4. Remove the jumpers (Preparation steps 4 and 5).

Service Adjustments (Electronic Controls,cont.)

Color Temperature Adjustment (B/W Tracking)

Serviceman DAC Adjust. (C0) (C1) (C2) (C3) (C4)

Minor Touch-Up Method

OBSERVE low and high brightness areas of a B/W picture for proper tracking. Adjust only as required for "good grey scale and warm highlights".

1. LOW LIGHT areas – In Serviceman Mode for making electronic adjustments, select Cutoff (C0) RED, (C1) GRN, (C2) BLU and adjust the picture for grey.
2. HIGH LIGHT areas – In Serviceman Mode for making electronic adjustments, select Drive (C3) RED, (C4) BLU and adjust the picture for warm whites.

Complete Adjustment

Preparation:

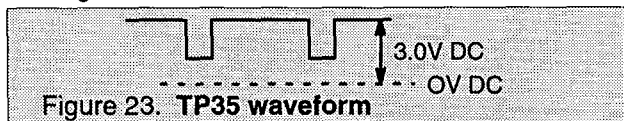
1. Turn the Receiver "ON" and allow 10 minutes warm up at high brightness.
2. Apply a color bar signal with color "OFF".
3. Turn the SCREEN control (part of FBT T551) fully counterclockwise.

Procedure:

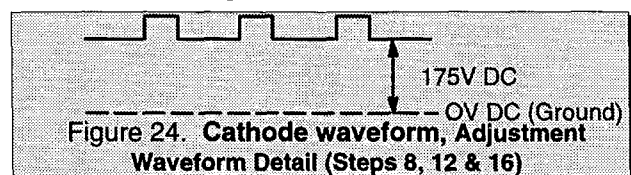
Preset the following Serviceman DAC's for the best results.

- C0 0 128
- C1 64
- C2 0 128
- C3 64
- C4 64

1. Connect the oscilloscope to C1-2 (CRT-Board).
2. In Serviceman Mode for making electronic adjustment, select the Sub-Bright DAC (B2).
3. Press the R-Tune key on the remote.
4. Observe the oscilloscope waveform at Horizontal rate and adjust the Serviceman Mode Sub-Bright DAC (B2) level until a scanning period of 3.0V above DC ground is measured, as indicated in Figure 23.



5. Connect the scope to GRN Cathode (KG) on the CRT-Board.
6. In the Serviceman Mode for making electronic adjustments, select the GREEN CUTOFF DAC (C1).
7. Press the R-Tune key on the remote.
8. View scope trace at Horizontal rate and adjust the Serviceman Mode DAC (C1) level until a scanning period of 175V above DC ground is measured, as indicated in Figure 24.



9. Connect the scope to the RED Cathode (KR).
10. In Serviceman Mode for making electronic adjustments, select the RED CUTOFF DAC (C0).
11. Press the R-Tune key on the remote.
12. View the scope trace and adjust the Serviceman Mode DAC (C0) for the scanning period to be 175V above DC ground. (See Figure 24)
13. Connect the scope to the BLU Cathode (KB).
14. In Serviceman Mode for making electronic adjustments, select the BLU CUTOFF (C2).
15. Press the R-Tune key on the remote.
16. View the scope trace and adjust the Serviceman Mode DAC (C2) for the scanning period to be 175V above DC ground. (See Figure 24)
17. Turn the Screen Control (part of FBT) slowly clockwise until a color horizontal line appears.
18. With the other two colors Serviceman Mode DAC CUTOFF adjustments (C0) RED, (C1) GRN, (C2) BLU; increase the colors to create a white horizontal line.
19. Confirm that a good gray scale is established by viewing B/W color bar pattern.
20. In the Serviceman Mode for making electronic adjustments select the DAC DRIVE adjustments (C3) RED, (C4) BLU and adjust for warm white in a white color bar pattern.
25. EXIT the Serviceman Mode.
26. Adjust the Picture Menu Video Adjustments **Bright** and **Picture** from low scale to high scale and check Black and White tracking.
27. If correction is needed: Re-Enter the Serviceman Mode and perform the **Minor Touch - Up Method**.
28. Perform **Sub-Brightness** Adjustment procedure.

Sub-Brightness

Serviceman DAC Adjustment (B2)

Adjustment of this control is important for setting proper operation of customer brightness and picture controls. This adjustment must be made after Sub-Contrast or Color Temperature adjustments are made. **Do not adjust SCREEN** after the Sub-Brightness is set.

Preparation:

1. Apply a color bar signal with 100 IRE white and 7.5 IRE black. (Switch Color to "OFF" on the signal generator.) Operate the Receiver for a minimum of 10 minutes prior to performing this adjustment.
2. Preset the following controls:
 - Color Center
 - Picture Max.
 - Tint Center

Procedure:

In the Serviceman Mode for making electronic adjustments, select the DAC adjustment (B2) and adjust until the black bar starts to look grey. Then decrease the level to the point where grey turns to black.

Service Adjustments (Electronic Controls, cont.)

Horizontal Centering

Serviceman DAC Adjustment (C9)

Preparation:

Connect a crosshatch generator.

Procedure:

1. In the Serviceman Mode for making electronic adjustments. Select the Horizontal Centering Adjustment DAC (C9) and adjust until the center of the crosshatch pattern is centered on CRT.
2. EXIT the Serviceman Adjustment Mode.

Audio Adjustment

Serviceman DAC Adjustment (B6)

This adjustment is factory set and needs to be performed only when IC002 or IC101 is replaced.

Preparation:

1. Apply the following signal at the antenna (70dB \pm 5dB, 75 Ω open P/S 10dB): audio signal set to monaural, 300Hz, 100% modulation; video input of 100 IRE flat field, 30% modulation.
2. Connect the RMS Meter with filter jig as shown in Figure 25.

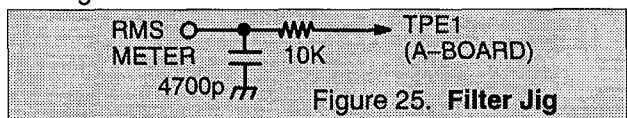


Figure 25. Filter Jig

Procedure:

1. In the Serviceman Mode for making electronic adjustments, select the Audio Adjustment DAC (B6) and adjust until the RMS meter reading are: 150mV RMS \pm 7.5mV RMS
2. EXIT the Serviceman Adjustment Mode.

Clock Adjustment (Sb)

Preparation:

Connect the frequency counter from TPS1 (IC001 Pin 13) to cold ground (r).

NOTE: Frequency Counter probe capacitance should be 8pF or less.

Procedure:

1. Turn the Receiver "OFF" with the AC power applied.
2. Measure TPS1 (IC001 pin 13) for the frequency of the waveform and record the reading.

Note: Pin 13 measurement must have at least four digits of resolution following the decimal point Example: 000.0000

3. Turn the Receiver "ON".
4. Place the Receiver into Serviceman Mode for making electronic adjustment, select the Clock Adjustment DAC (Sb).
5. Calculate and set Sb based on the following formula:

$$Sb = 128 + 0.901 \times 10^6 \times \frac{\{244.1406 - \text{pin 13 [Hz]}\}}{244.1406}$$

NOTE: Pin 13 measurement will not change regardless of the value stored in Sb.

Vertical Size (B7)

1. Adjust the VERTICAL SIZE DAC control, B7, until the top and the bottom edges of the raster are visible.
2. Adjust the VERTICAL SIZE control B7, until the top and the bottom of the raster touch the bezel edge. Then advance SIZE control to obtain an approximately 10% overscan. Linearity adjustment is done automatically when the size is being adjusted. (Best results can be obtained with a round test pattern.)

Service Adjustments (Mechanical Controls)

VCO Field Alignment L105

1. Connect a balance antenna and select a midband channel (Ch 10, 11 or 12)
2. Attenuate the signal strength for a weak noisy video.
3. While observing the picture tube, adjust L105 until best picture appears.
4. Change channels and observe that they are tuning properly.
5. If the channel monitored is not clear, repeat steps 1, 3 and 4 while applying a stronger signal.

Focus (Part of T551)

Preparation:

Connect a Signal generator and select a dot pattern.

Procedure:

Adjust the FOCUS control to obtain the sharpest and clearest dot pattern.

- a. adjust for best center.
- b. adjust for best area between the center and top right corner.

Notes

Audio Signal Path Block Diagram

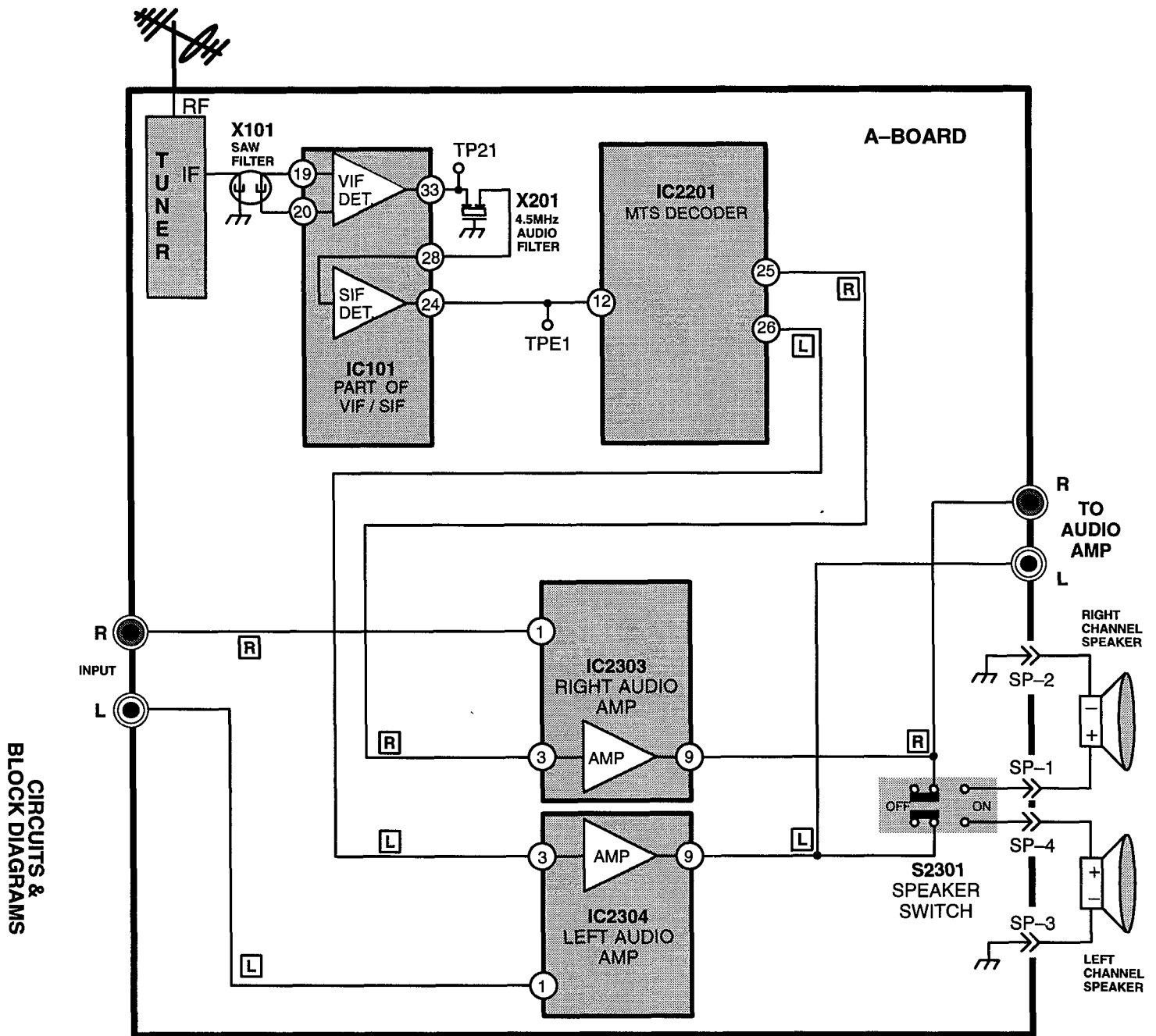
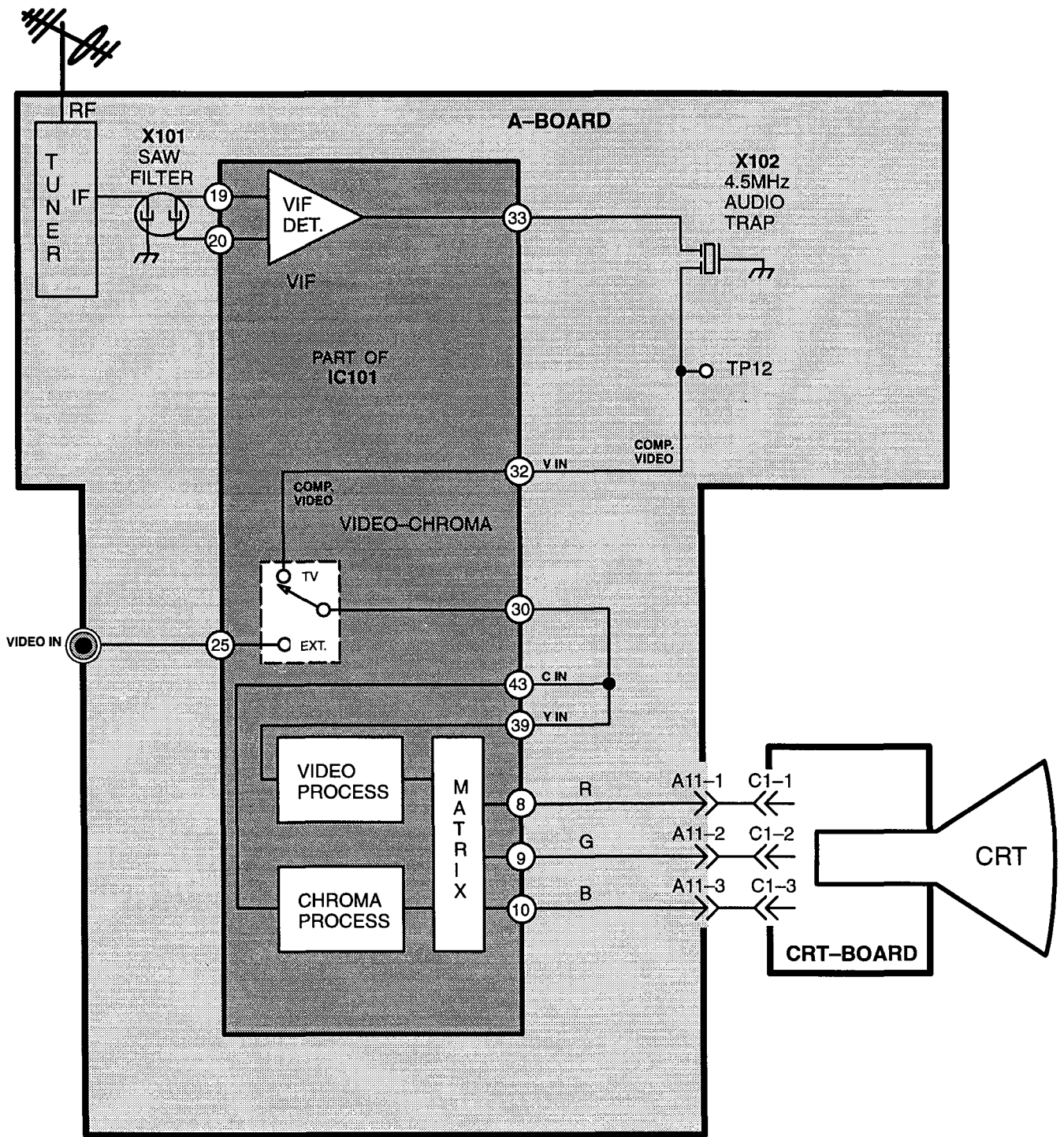


Figure 26. Audio Signal Path Block Diagram

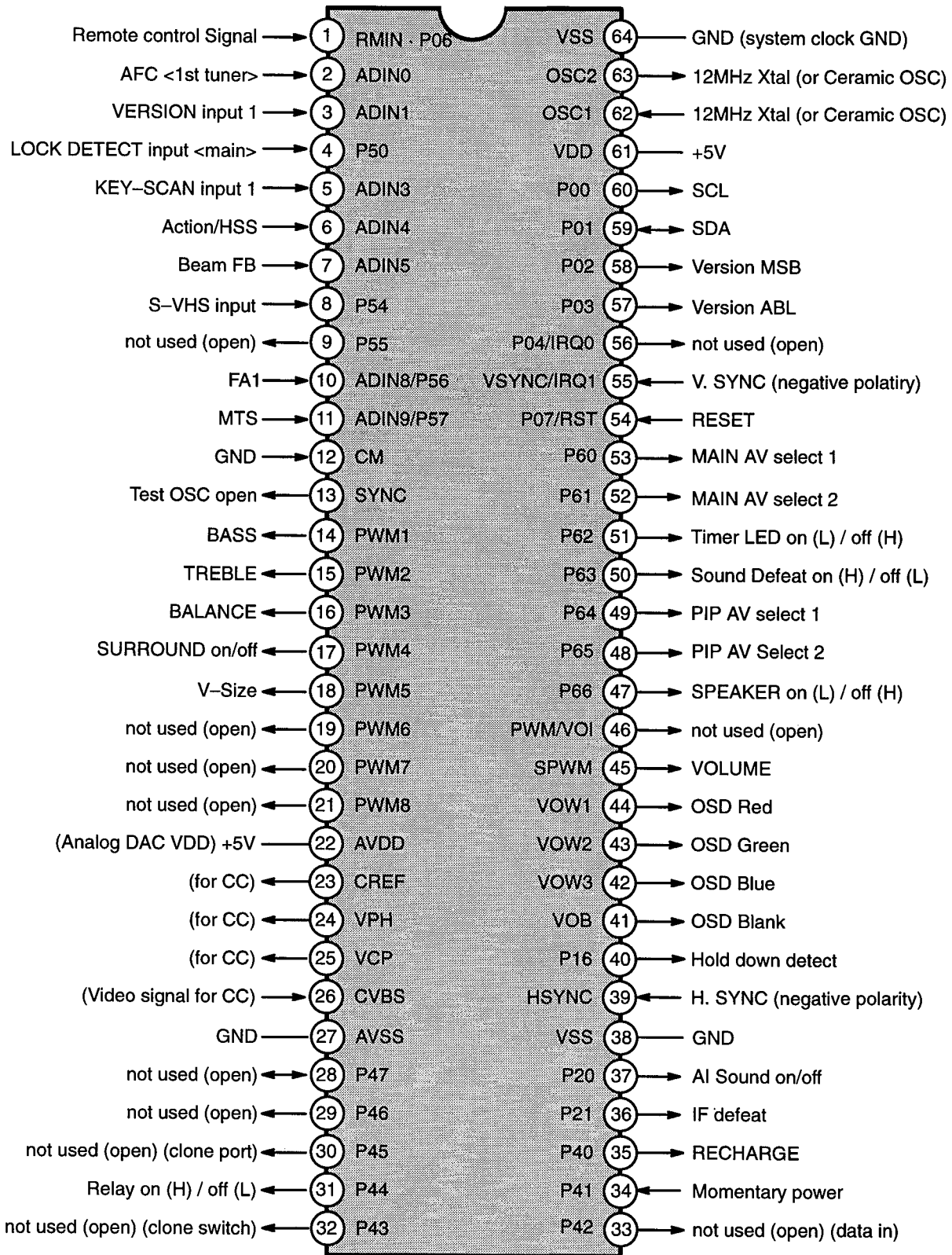
Video-Chroma Signal Path Block Diagram



CIRCUITS & BLOCK DIAGRAMS

Figure 27. Video-Chroma Signal Path Block Diagram

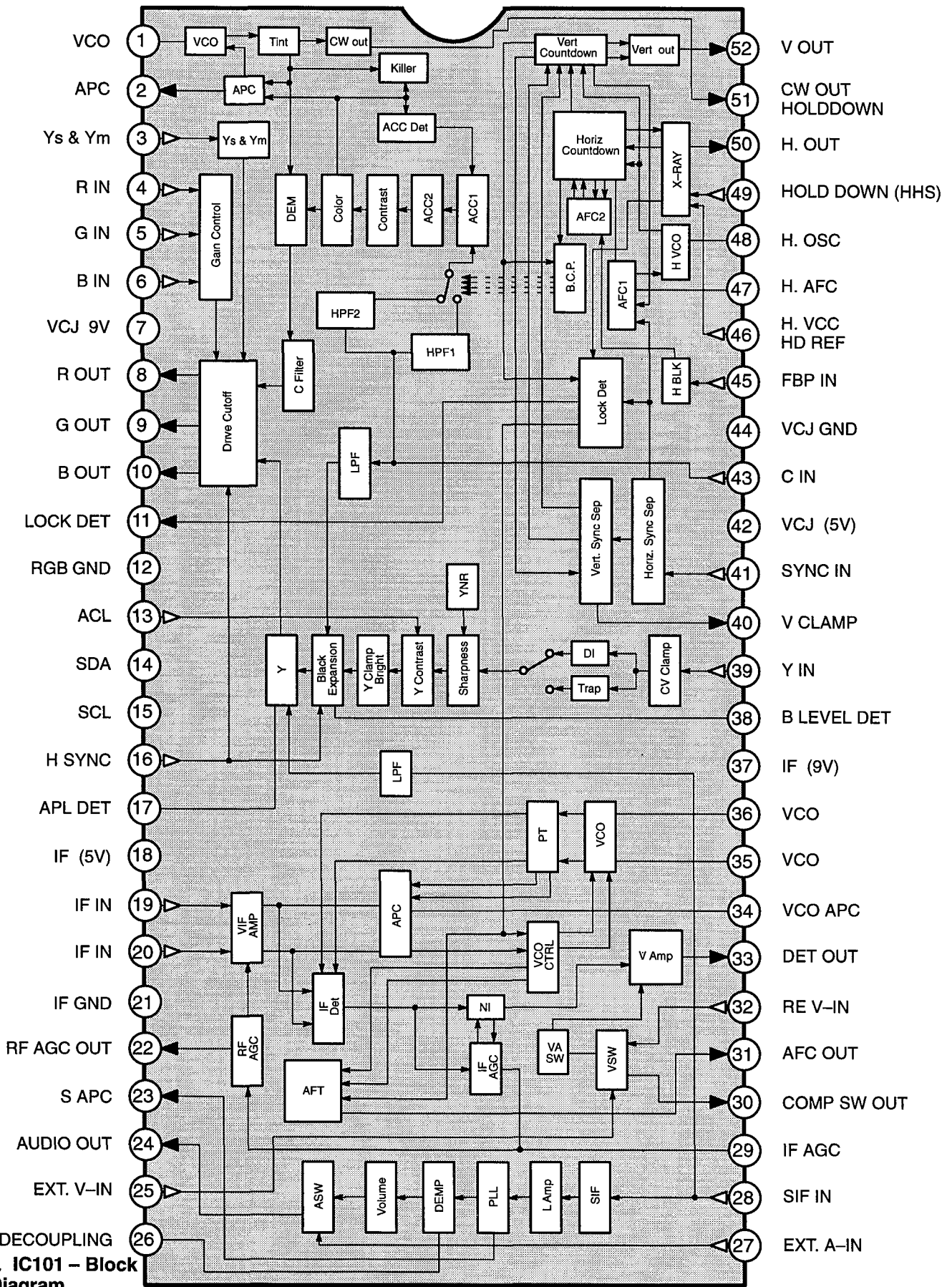
IC001 MPU IN/OUT Pins and Functions MN1873265T7P



CIRCUITS &
BLOCK DIAGRAMS

IC101 Block Diagram

INPUT PINS = ◁ ▷ OUTPUT PINS = ◀ ▶



CIRCUITS & BLOCK DIAGRAMS

Figure 28. IC101 - Block Diagram

REPLACEMENT PARTS LIST

(Models: 20CX20B501, 20CX20B511 & 20CX20B521)

Important Safety Notice: Components printed in **BOLD TYPE** have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
		CAPRISTORS			
CRA801	EXNG471P365	RES-CAP 470PF/3.6 MEG	C353	TACCW471T50V	CAP,C 470PF/50V
CRA802	EXNG471P365	RES-CAP 470PF/3.6 MEG	C354	ECKD3D102KB	CAP,C .001UF-K-2KV
		CAPACITORS	C357	ECEA1HN010U	CAP,E 1UF/50V
C001	ECA1AM101	CAP,E 100UF/10V	C401	ECQB1H153KF	CAP,P .015UF-K-50V
C003	ECA1HM4R7	CAP,E 4.7UF/50V	C402	ECUX1H471KXB	CAP,C 470PF-K-50V
C004	ECUX1H330JCX	CAP,C 33PF-J-50V	C403	ECA1HM2R2	CAP,E 2.2UF/50V
C005	ECUX1H330JCX	CAP,C 33PF-J-50V	C451	ECA1AM470	CAP,E 47UF/10V
C008	TCUX1H103ZFN	CAP,C .01UF-Z-50V	C452	ECSF1EE105	CAP,T 1.0UF/25V
C010	TCUX1H103ZFN	CAP,C .01UF-Z-50V	C453	ECEA1HFS2R2	CAP,E 2.2UF/50V
C011	ECA1CM221	CAP,E 220UF/16V	C454	ECA1EM102	CAP,E 1000UF/25V
C013	ECA0JM101	CAP,E 100UF/6.3V	C455	ECEA1EGE101	CAP,E 100UF/25V
C016	ECUX1H101JCX	CAP,C 100PF-J-50V	C456	ECQB1H103JF	CAP,P .01UF-J-50V
C017	ECUX1H220JCX	CAP,C 22PF-J-50V	C459	ECA1VM471	CAP,E 470UF/35V
C018	ECUX1H220JCX	CAP,C 22PF-J-50V	C462	ECA1EM100	CAP,E 10UF/25V
C019	ECA0JM101	CAP,E 100UF/6.3V	C502	ECQB1H223JF	CAP,P .022UF-J-50V
C020	ECA0JM101	CAP,E 100UF/6.3V	C503	ECA1HM2R2	CAP,E 2.2UF/50V
C022	ECA1CM471	CAP,E 470UF/16V	C504	ECUX1H101JCX	CAP,C 100PF-J-50V
C024	ECA1EM4R7	CAP,E 4.7UF/25V	C505	ECUX1H221JUX	CAP,C 220PF-J-50V
C025	ECUX1H101JCX	CAP,C 100PF-J-50V	C506	ECA1CM221	CAP,E 220UF/16V
C026	ECA1HM010	CAP,E 1.0UF/50V	C507	ECUX1H221JCX	CAP,C 220PF-J-50V
C031	ECUX1H821KXB	CAP,C 820PF-K-50V	C508	ECUX1H121JCX	CAP,C 120PF-J-50V
C032	ECA1AM470	CAP,E 47UF/10V	C510	ECCD2H100D	CAP,C 10PF-D-500V
C033	ECUX1H101JCX	CAP,C 100PF-J-50V	C511	ECKD2H821KB	CAP,C 820PF-K-500V
C036	ECUX1H220JCX	CAP,C 22PF-J-50V	C512	ECKD2H101KB	CAP,C 100PF-K-500V
C037	ECUX1H220JCX	CAP,C 22PF-J-50V	C531	ECA1EM220	CAP,E 22UF/25V
C038	ECUX1H220JCX	CAP,C 22PF-J-50V	C532	ECA1AM102	CAP,E 1000UF/10V
C101	ECUX1H223ZFX	CAP,C .022UF-Z-50V	C534	TCUX1H103ZFN	CAP,C .01UF-Z-50V
C102	ECA1EM100	CAP,E 10UF/25V	C551	ECA1VM331	CAP,E 330UF/35V
C103	ECUX1H300JCX	CAP,C 30PF-J-50V	C552	ECA1EM471	CAP,E 470UF/25V
C105	ECUX1H221JCX	CAP,C 220PF-J-50V	C553	ECKD2H561KB	CAP,C 560PF-K-500V
C106	ECA1HMR47	CAP,E .47UF/50V	C554	ECKD2H561KB	CAP,C 560PF-K-500V
C107	ECUX1H560JCX	CAP,C 56PF-J-50V	C555	ECEA2EU220	CAP,E 22UF/250V
C108	ECA1HMR22	CAP,E .22UF/50V	C556	ECA1CM471	CAP,E 470UF/16V
C109	ECEA1HN4R7U	CAP,E 4.7UF/50V	C557	ECKD2H222KB	CAP,C .0022UF-K-500V
C110	TCUX1H103ZFN	CAP,C .01UF-Z-50V	C559	ECA1HM220	CAP,E 22UF/50V
C111	ECA1EM100	CAP,E 10UF/25V	C560	ECEA1HN2R2U	CAP,E 2.2UF/50V
C113	ECA1EM100	CAP,E 10UF/25V	C561	ECKD2H561KB	CAP,C 560PF-K-500V
C117	ERJ6GEYJ333	RES,M 33K-J-1/10	C564	ECWH12H822JS	CAP,P .0082UF-J-1.2KV
C151	ECA1HMR22	CAP,E .22UF/50V	C565	ECKD3D102JB	CAP,C .001UF-J-2KV
C201	TCUX1H103ZFN	CAP,C .01UF-Z-50V	C566	ECKD3D181JB	CAP,C 180PF-J-2KV
C202	ECUX1H101JCX	CAP,C 100PF-J-50V	C569	ECWF2394JBB	CAP,P .39UF-J-200V
C203	ECA1EM4R7	CAP,E 4.7UF/25V	C571	ECA1EM220	CAP,E 22UF/25V
C301	ECUX1H390JCX	CAP,C 39PF-J-50V	C572	ECA1EM100	CAP,E 10UF/25V
C302	ECEA1HN010U	CAP,E 1UF/50V	C573	ECA1CM101	CAP,E 100UF/16V
C304	ECEA1HNR47U	CAP,E .47UF-50V	C601	ECUX1H181JCX	CAP,C 180PF-J-50V
C305	ECA1EM4R7	CAP,E 4.7UF/25V	C602	ECUX1H680JCX	CAP,C 68PF-J-50V
C306	ECA1CM221	CAP,E 220UF/16V	C604	ECUX1H150JUX	CAP,C 15PF-J-50V
C308	ECQB1H823KF	CAP,P .082UF-K-50V	C605	ECUX1H332KXB	CAP,C .0033UF-K-50V
C309	ECA1AM101	CAP,E 100UF/10V	C606	ECA1HM010	CAP,E 1.0UF/50V
C310	ECA1EM4R7	CAP,E 4.7UF/25V	C801	ECKD2H472PU	CAP,C .0047UF-P-500V
C311	ECA1EM4R7	CAP,E 4.7UF/25V	C802	ECKD2H472PU	CAP,C .0047UF-P-500V
C312	ECA1EM220	CAP,E 22UF/25V	C805	EC0S2DG151DG	CAP,E 151UF/200V
C314	ECUX1H104ZFX	CAP,C .1UF-Z-50V			<i>20CX20B501 20CX20B511</i>
C351	TACCW391T50V	CAP,C 390PF/50V	C805	EC0S2EG151B4	CAP,E 150UF-250V
C352	TACCW391T50V	CAP,C 390PF/50V			<i>20CX20B521</i>

PARTS LIST

REPLACEMENT PARTS LIST

(Models: 20CX20B501, 20CX20B511 & 20CX20B521)

Important Safety Notice: Components printed in **BOLD TYPE** have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
C806	EC0S2DG151DG	CAP,E 151UF/200V <i>20CX20B501 20CX20B511</i>	C2354	ECQB1H104JF	CAP,P .1UF-J-50V
C806	EC0S2EG151B4	CAP,E 150UF-250V <i>20CX20B521</i>	C2356	ECA1CM221	CAP,E 220UF/16V
C807	ECA1HM3R3	CAP,E 3.3UF/50V	C2357	ECEA1HN010U	CAP,E 1UF/50V
C808	ECA1CM101	CAP,E 100UF/16V	C2358	ECUX1H332KBX	CAP,C .0033UF-K-50V
C809	EC0S2DG151DG	CAP,E 151UF/200V	C3001	ECA1HM010	CAP,E 1.0UF/50V
C810	ECQU2A153MN	CAP,P .015UF-M-250VAC <i>20CX20B501 20CX20B511</i>	C3002	ECA1HM010	CAP,E 1.0UF/50V
C810	ECQU2A682MN	CAP,P 6800UF-M-250VAC <i>20CX20B521</i>	C3003	ECA1HM010	CAP,E 1.0UF/50V
C811	ECQU2A153MN	CAP,P .015UF-M-250VAC <i>20CX20B501 20CX20B511</i>	C3005	ECUX1H272KBX	CAP,C .0027UF-K-50V
C811	ECQU2A682MN	CAP,P 6800UF-M-250VAC <i>20CX20B521</i>	C3006	ECUX1H272KBX	CAP,C .0027UF-K-50V
C812	ECQU2A224MV	CAP,P .22F-M-250V	DIODES		
C814	ECQB1H333JF	CAP,P .033UF-J-50V	D001	ERA15-01	DIODE
C815	ECEA1HGE470	CAP,E 47UF/50V	D002	MA165	DIODE
C818	ECKD3A821KB	CAP,C 820PF-K-1KVDC	D003	MA4047M	DIODE, ZENER
C820	ECEA1JGE100	CAP,E 10UF/63V	D006	MA4330H	DIODE
C823	ECEA160V33Z	CAP,E 33UF/160V	D008	MA165	DIODE
C824	ECKD3A331KB	CAP,C 330PF-K-1KVDC	D009	MA165	DIODE
C825	ECKD3A471KB	CAP,C 470PF-K-1KV	D011	MA165	DIODE
C2201	AP335K016CAE	CAP,T 3.3UF/16V	D016	MA165	DIODE
C2202	ECA1EM4R7	CAP,E 4.7UF/25V	D017	MA165	DIODE
C2203	ECA1HM010	CAP,E 1.0UF/50V	D451	ERA15-01	DIODE
C2204	ECA1EM4R7	CAP,E 4.7UF/25V	D452	MA4047M	DIODE, ZENER
C2205	ECA1EM4R7	CAP,E 4.7UF/25V	D501	MA4082L	DIODE
C2206	ECA1EM4R7	CAP,E 4.7UF/25V	D531	AS01	DIODE
C2207	ECA1EM4R7	CAP,E 4.7UF/25V	D532	MA4062L	DIODE
C2208	ECA1EM4R7	CAP,E 4.7UF/25V	D551	TVSRU2N	DIODE
C2209	ECA1AM101	CAP,E 100UF/10V	D553	BYD33G-143	DIODE
C2210	ECA1HMR33	CAP,E .33UF/50V	D554	BYD33G-143	DIODE
C2211	ECEA1HUR68	CAP,E .68UF/50V	D555	MA165	DIODE
C2212	ECA1HM2R2	CAP,E 2.2UF/50V	D556	MA4360H	DIODE, ZENER
C2213	ECA1EM100	CAP,E 10UF/25V	D560	MA165	DIODE
C2214	ECQB1H104JF	CAP,P .1UF-J-50V	D561	BYD33G-143	DIODE
C2215	ECQB1H223JF	CAP,P .022UF-J-50V	D801	EM02BM	DIODE
C2216	ECUX1H332KBX	CAP,C .0033UF-K-50V	D802	EM02BM	DIODE
C2217	ECEA1HN010U	CAP,E 1UF/50V	D806	MA4047H	DIODE
C2218	ECEA1HN010U	CAP,E 1UF/50V	D807	MA165	DIODE
C2219	AP106K016CAE	CAP,T 10UF/16V	D810	TAP104XM05	PTC
C2220	ECEA1CN100U	CAP,E 10UF-16V	D820	EU02V1	DIODE
C2221	TCUX1H103KBN	CAP,C .01UF-K-50V	D821	EU02V1	DIODE
C2222	ECUX1H472KBX	CAP,C .0047UF-K-50V	D822	EU02V1	DIODE
C2302	ECEA1HGE3R3	CAP,E 3.3UF/50V	D823	RL30A	DIODE
C2303	ECEA1EGE100	CAP,E 10UF/25V	D824	EU02V1	DIODE
C2304	ECQB1H104JF	CAP,P .1UF-J-50V	D825	TVSSR2KL	DIODE, PROTECTION
C2306	ECA1CM221	CAP,E 220UF/16V	D826	EU02V1	DIODE
C2307	ECEA1HN010U	CAP,E 1UF/50V	D829	MA165	DIODE
C2309	ECEA1HGE010	CAP,E 1UF/50V	D2301	MA165	DIODE
C2310	ECUX1H332KBX	CAP,C .0033UF-K-50V	D2302	MA165	DIODE
C2311	ECA1HM3R3	CAP,E 3.3UF/50V	D2312	MA4068M	DIODE, ZENER
C2351	ECA1EM102	CAP,E 1000UF/25V	D3001	MA165	DIODE
C2352	ECEA1HGE3R3	CAP,E 3.3UF/50V	D3002	MA4110M	DIODE, ZENER
C2353	ECEA1EGE100	CAP,E 10UF/25V	D3004	MA4110M	DIODE, ZENER
			D3005	MA4110M	DIODE, ZENER
			D3006	MA4110M	DIODE, ZENER
			D3007	MA4110M	DIODE, ZENER
			D3008	MA4110M	DIODE, ZENER
			D3009	MA4110M	DIODE, ZENER
			D3010	MA4110M	DIODE, ZENER

PARTS LIST

REPLACEMENT PARTS LIST

(Models: 20CX20B501, 20CX20B511 & 20CX20B521)

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
D3011	MA4110M	DIODE, ZENER	Q452	MSD601-RT1	TRANSISTOR
		FUSES	Q501	2SC1573AH	TRANSISTOR
F801	XBA2C63TR0	FUSE, 250V-6.3A <i>20CX20B521</i>	Q551	BU2506DF	TRANSISTOR
F801	OBA1C63NU100	FUSE (6.3A-125V) <i>20CX20B501 20CX20B511</i>	Q801	2SC1685RS	TRANSISTOR
		INTEGRATED CIRCUITS	Q802	2SC1685RS	TRANSISTOR
IC001	MN1873265T7P	INT CKT	Q804	2SA1767Q	TRANSISTOR
IC002	24LC02BIP	INT CKT	Q2309	MSB709-RT1	TRANSISTOR
IC003	PIC-12042SRB	RECEIVER, REMOTE CONTROL	Q3001	MSD601-RT1	TRANSISTOR
IC101	AN5165K	INT CKT			RELAYS
IC451	LA7837-TV	INT CKT	RL801	TSEH8007	RELAY
IC551	AN78M09	PLUS 9V AVR			RESISTORS
IC552	AN78M05	PLUS 5V AVR	C117	ERJ6GEYJ333	RES,M 33K-J-1/10
IC801	0N3131R	INT CKT	R002	ERJ6GEYJ182	RES,M 1.8K-J-1/10
IC803	STR58041A	INT CKT	R003	ERJ6GEYJ562	RES,M 5.6K-J-1/10
IC2201	AN5819K	INT CKT	R004	ERDS1TJ181	RES,C 180-J-1/2
IC2303	LA4285	INT CKT	R005	ERDS2TJ101	RES,C 100-J-1/4
IC2304	LA4285	INT CKT	R006	ERJ6GEYJ391	RES,M 390-J-1/10
		COILS	R007	ERJ6GEYJ561	RES,M 560-J-1/10
DEG	OLK19042A	COIL, DEGAUSSING 20"	R008	ERJ6GEYJ562	RES,M 5.6K-J-1/10
DY	OLY15312F1	YOKE, DEFLECTION	R010	ERJ6GEYJ154	RES,M 150K-J-1/10
L001	TSKA074	FERRITE BEAD	R011	ERJ6GEYJ684	RES,M 680K-J-1/10
L002	TLTACT390K	COIL, PEAKING 39UH	R012	ERJ6GEYJ473	RES,M 47K-J-1/10
L003	TLUABTA2R2K	COIL, PEAKING 2.2UH	R016	ERJ6GEYJ472	RES,M 4.7K-J-1/10
L004	TLUABTA2R2K	COIL, PEAKING 2.2UH	R017	ERJ6GEYJ472	RES,M 4.7K-J-1/10
L006	TSKA072	FERRITE BEAD	R020	ERJ6GEYJ474	RES,M 470K-J-1/10
L008	TLUABTA470K	COIL, PEAKING 47UH	R021	ERJ6GEYJ101	RES,M 100-J-1/10
L009	TSKA074	FERRITE BEAD	R022	ERJ6GEYJ101	RES,M 100-J-1/10
L103	TLUABTA150K	COIL, PEAKING 15UH	R023	ERJ6GEYJ102	RES,M 1K-J-1/10
L104	TLUABTA1R0K	COIL, PEAKING 1.0UH	R025	ERJ6GEYJ103	RES,M 10K-J-1/10
L105	EIV7EN053B	COIL, VCO	R027	ERJ6GEYJ103	RES,M 10K-J-1/10
L106	TLTACT180J	COIL, PEAKING 18UH	R028	ERJ6GEYJ103	RES,M 10K-J-1/10
L551	TLH15652P	COIL, LINEARITY	R030	ERJ6GEYJ102	RES,M 1K-J-1/10
L602	TLTACT120J	COIL, PEAKING 12UH	R032	ER0S2CKF1002	RES,M 10K-F-1/4
L801	ELF15N013A	LINE FILTER <i>20CX20B511 20CX20B521</i>	R033	ERJ6GEYJ222	RES,M 2.2K-J-1/10
L801	ELF20N020A	COIL, 2UH <i>20CX20B501</i>	R034	ERJ6GEYJ222	RES,M 2.2K-J-1/10
L802	ELEIE680KA	COIL, PEAKING 68UH	R035	ERJ6GEYJ332	RES,M 3.3K-J-1/10
L804	TSKA076	FERRITE BEAD	R036	ERJ6GEYJ562	RES,M 5.6K-J-1/10
L2201	ELESN102JA	COIL, PEAKING 1000UH	R037	ERJ6GEYJ103	RES,M 10K-J-1/10
L2202	ELESN471JA	COIL, PEAKING 470UH	R038	ERJ6GEYJ223	RES,M 22K-J-1/10
L2301	TSKA064	FERRITE BEAD	R039	ERDS2TJ102	RES,C 1K-J-1/4
		TRANSISTORS	R046	ERDS2TJ223	RES,C 22K-J-1/4
Q001	MSD601-RT1	TRANSISTOR	R047	ERJ6GEYJ562	RES,M 5.6K-J-1/10
Q002	JC501PQ	TRANSISTOR	R048	ERJ6GEYJ221	RES,M 220-J-1/10
Q003	MSB709-RT1	TRANSISTOR	R049	ERJ6GEYJ221	RES,M 220-J-1/10
Q004	MSB709-RT1	TRANSISTOR	R053	ERJ6GEYJ103	RES,M 10K-J-1/10
Q005	MSD601-RT1	TRANSISTOR	R055	ERJ6GEYJ103	RES,M 10K-J-1/10
Q302	MSD601-RT1	TRANSISTOR	R060	ERJ6GEYJ102	RES,M 1K-J-1/10
Q304	MSD601-RT1	TRANSISTOR	R065	ERJ6GEYJ222	RES,M 2.2K-J-1/10
Q351	2SC3063	TRANSISTOR	R066	ERJ6GEYJ222	RES,M 2.2K-J-1/10
Q352	2SC3063	TRANSISTOR	R067	ERJ6GEYJ222	RES,M 2.2K-J-1/10
Q353	2SC3063	TRANSISTOR	R068	ERJ6GEYJ222	RES,M 2.2K-J-1/10
Q451	MSD601-RT1	TRANSISTOR	R070	ERJ6GEYJ101	RES,M 100-J-1/10
			R101	ERJ6GEYJ750	RES,M 75-J-1/10
			R102	ERJ6GEYJ683	RES,M 68K-J-1/10
			R103	ERJ6GEYJ183	RES,M 18K-J-1/10
			R104	ERJ6GEYJ681	RES,M 680-J-1/10

PARTS LIST

REPLACEMENT PARTS LIST

(Models: 20CX20B501, 20CX20B511 & 20CX20B521)

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
R105	ERJ6GEYJ681	RES,M 680-J-1/10	R502	ERDS2TJ562	RES,C 5.6K-J-1/4
R106	ERJ6GEYJ122	RES,M 1.2K-J-1/10	R503	ERJ6GEYJ822	RES,M 8.2K-J-1/10
R107	ERJ6GEYJ222	RES,M 2.2K-J-1/10	R504	ERJ6GEYJ821	RES,M 820-J-1/10
R108	ERJ6GEYJ471	RES,M 470-J-1/10	R505	ERJ6GEYJ472	RES,M 4.7K-J-1/10
R152	ERDS2TJ183	RES,C 18K-J-1/4	R506	ERJ6GEYJ182	RES,M 1.8K-J-1/10
R153	ERJ6GEYJ223	RES,M 22K-J-1/10	R507	ERJ6GEYJ392	RES,M 3.9K-J-1/10
R154	ERJ6GEYJ393	RES,M 39K-J-1/10	R508	ERJ6GEYJ562	RES,M 5.6K-J-1/10
R201	ERJ6GEYJ471	RES,M 470-J-1/10	R509	ERDS2TJ331	RES,C 330-J-1/4
R202	ERJ6GEYJ682	RES,M 6.8K-J-1/10	R510	ERG3FJ182H	RES,M 1.8K-J-3W
R203	ERJ6GEYJ562	RES,M 5.6K-J-1/10	R512	ERG2FJ562H	RES,M 5.6K-J-2W
R303	ERJ6GEYJ682	RES,M 6.8K-J-1/10	R531	ERD25FJ470	RES,C 47-J-1/4
R304	ERJ6GEYJ332	RES,M 3.3K-J-1/10	R532	ERJ6ENF4422	RES,M 44.2K-F-1/10
R305	ER0S2CKF3001	RES,M 3K-F-1/4	R533	ERJ6ENF1502	RES,M 15K-F-1/10W
R306	ERJ6ENF1651	RES,M 1.65K-F-1/10	R536	ERJ6GEYJ223	RES,M 22K-J-1/10
R307	ERJ6GEYJ564	RES,M 560K-J-1/10	R537	ERJ6GEYJ473	RES,M 47K-J-1/10
R308	ERJ6GEYJ102	RES,M 1K-J-1/10	R551	ERDS1FJ1R0	RES,C 1.0-J-1/2
R309	ERJ6GEYJ333	RES,M 33K-J-1/10	R552	ERDS1FJ1R0	RES,C 1.0-J-1/2
R310	ERJ6GEYJ223	RES,M 22K-J-1/10	R553	ERDS1FJ1R0	RES,C 1.0-J-1/2
R311	ERJ6GEYJ185	RES,M 1.8MEG-J-1/10W	R554	ERG2FJ390H	RES,M 39-J-2W
R317	ERJ6GEYJ684	RES,M 680K-J-1/10	R555	ERDS1FJ101	RES,C 100-J-1/2
R319	ERJ6GEYJ122	RES,M 1.2K-J-1/10	R556	ERDS2TJ332	RES,C 3.3K-J-1/4
R320	ERJ6GEYJ102	RES,M 1K-J-1/10	R557	ERDS2TJ103	RES,C 10K-J-1/4
R351	ERG2FJ123H	RES,M 12K-J-2W	R558	ERQ2CJP1R3	RES,F 1.3-J-2W
R352	ERG2FJ123H	RES,M 12K-J-2W	R559	ERG2FJ683H	RES,M 12K-J-2W
R353	ERG2FJ123H	RES,M 12K-J-2W	R560	ERDS1FJ182	RES,C 1.8K-J-1/2
R354	ERDS1TJ272	RES,C 2.7K-J-1/2	R563	ERDS2TJ124	RES,C 120K-J-1/4
R355	ERDS1TJ272	RES,C 2.7K-J-1/2	R564	ERDS2TJ104	RES,C 100K-J-1/4
R356	ERDS1TJ272	RES,C 2.7K-J-1/2	R565	ERDS2TJ103	RES,C 10K-J-1/4
R357	ERDS2TJ301	RES,C 300-J-1/4	R567	ERG2FJ122H	RES,M 12K-J-2W
R358	ERDS2TJ301	RES,C 300-J-1/4	R602	ERJ6GEYJ331	RES,M 330-J-1/10
R359	ERDS2TJ301	RES,C 300-J-1/4	R603	ERJ6GEYJ331	RES,M 330-J-1/10
R360	ERDS2TJ102	RES,C 1K-J-1/4	R604	ERJ6GEYJ331	RES,M 330-J-1/10
R361	ERDS2TJ102	RES,C 1K-J-1/4	R614	ERJ6GEYJ332	RES,M 3.3K-J-1/10
R362	ERDS2TJ102	RES,C 1K-J-1/4	R801	ERF7ZK1R5	RES,W 1.5-K-7W
R363	ERDS2TJ101	RES,C 100-J-1/4	R805	ERDS2TJ274	RES,C 270K-J-1/4
R364	ERDS2TJ101	RES,C 100-J-1/4	R806	ERDS2TJ274	RES,C 270K-J-1/4
R365	ERDS2TJ101	RES,C 100-J-1/4	R808	ERDS1FJ1R5	RES,C 1.5-J-1/2
R401	ERJ6GEYJ102	RES,M 1K-J-1/10	R809	ERDS1FJ1R5	RES,C 1.5-J-1/2
R451	ERDS1FJ1R2	RES,C 1.2-J-1/2	R810	ERDS1FJ272	RES,C 2.7K-J-1/2
R454	ERJ6GEYJ473	RES,M 47K-J-1/10	R812	ERDS1TJ183	RES,C 18K-J-1/2
R455	ERJ6GEYJ153	RES,M 15K-J-1/10	R813	ERJ6GEYJ562	RES,M 5.6K-J-1/10
R456	ERJ6GEYJ562	RES,M 5.6K-J-1/10	R815	ERC12ZGM825	RES,S 8.2MEG-M-1/2
R457	ERJ6GEYJ911	RES,M 910-J-1/10	R817	ERX3FJ4R7	RES,M 4.7-J-3W
R458	ERJ6GEYJ273	RES,M 27K-J-1/10	R820	ERJ6GEYJ153	RES,M 15K-J-1/10
R459	ERJ6GEYJ683	RES,M 68K-J-1/10	R821	ERJ6GEYJ392	RES,M 3.9K-J-1/10
R460	ERDS2TJ102	RES,C 1K-J-1/4	R822	ERD50FJ474	RES,C 470K-J-1/2W
R462	ERJ6GEYJ473	RES,M 47K-J-1/10	R823	ERDS2TJ222	RES,C 2.2K-J-1/4
R463	ERJ6GEYJ473	RES,M 47K-J-1/10	R824	ERG3FJ680H	RES,M 68-J-3W
R465	ERJ6GEYJ103	RES,M 10K-J-1/10	R825	ERDS2TJ102	RES,C 1K-J-1/4
R466	ERJ6GEYJ103	RES,M 10K-J-1/10	R826	ERF2AKR33	RES,W .33-K-2W
R467	ERJ6GEYJ104	RES,M 100K-J-1/10	R827	ERDS1FJ561	RES,C 560-J-1/2
R468	ERJ6GEYJ101	RES,M 100-J-1/10	R828	ERG3FJ470H	RES,M 47-J-3W
R469	ERJ6GEYJ220	RES,M 22-J-1/10	R829	ERQ14AJ270	RES,F 27-J-1/4
R470	ERDS2TJ152	RES,C 1.5K-J-1/4	R2201	ERJ6GEYJ472	RES,M 4.7K-J-1/10
R471	ERJ6GEYJ223	RES,M 22K-J-1/10	R2202	ERJ6GEYJ153	RES,M 15K-J-1/10
R501	ERJ6GEYJ102	RES,M 1K-J-1/10	R2203	ERJ6GEYJ104	RES,M 100K-J-1/10

PARTS LIST

REPLACEMENT PARTS LIST

(Models: 20CX20B501, 20CX20B511 & 20CX20B521)

Important Safety Notice: Components printed in **BOLD TYPE** have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
R2204	ERJ6GEYJ473	RES,M 47K-J-1/10			TRANSFORMERS
R2205	ERJ6GEYJ154	RES,M 150K-J-1/10	T001	TLP16297	TRANSFORMER, POWER SUPPLY
R2206	ERJ6GEYJ102	RES,M 1K-J-1/10	T501	ETH19Y70AYM	TRANSFORMER, HORIZONTAL DRIVER
R2207	ERJ6GEYJ102	RES,M 1K-J-1/10			
R2208	ERJ6ENF9102	RES,M 91K-F-1/10	T502	ETE19Z30AY	TRANSFORMER, HORIZONTAL COUPLING
R2212	ERJ6GEYJ682	RES,M 6.8K-J-1/10			
R2301	ERQ2CJP120	RES,F 12-J-2W	T551	KFT3AB054F	TRANSFORMER, FLYBACK
R2303	ERD25FJ1R0	RES,C 1.0-J-1/4	T801	ETS25AD129NC	TRANSFORMER
R2306	ERJ6GEYJ682	RES,M 6.8K-J-1/10			CRYSTALS/FILTERS
R2310	ERDS2TJ221	RES,C 220-J-1/4	X001	TSS2080MX	CRYSTAL, 12 MHZ CLOCK
R2311	ERJ6GEYJ103	RES,M 10K-J-1/10	X101	M1969M	SAW FILTER
R2312	ERJ6GEYJ682	RES,M 6.8K-J-1/10	X102	EFCWS4504AB	FILTER 4.5MHZ
R2313	ERJ6GEYJ683	RES,M 68K-J-1/10	X201	EFCS4R5MS5W	FILTER 4.5MHZ BANDPASS
R2314	ERJ6GEYJ104	RES,M 100K-J-1/10	X501	TAFCSB503F38	CRYSTAL, CLOCK
R2317	ERJ6GEYJ561	RES,M 560-J-1/10	X601	TSS2AA001	CRYSTAL, 3.58MHZ
R2318	ERJ6GEYJ103	RES,M 10K-J-1/10			OTHERS
R2319	ERDS2TJ392	RES,C 3.9K-J-1/4	M001	A51KQN011X	CRT 20"
R2321	ERDS2TJ101	RES,C 100-J-1/4	M002	EASG9D550B2	SPEAKER
R2322	ERJ6GEYJ472	RES,M 4.7K-J-1/10	TNR001	ENV56D18G3	TUNER
R2353	ERD25FJ1R0	RES,C 1.0-J-1/4	M003	HL00761	TRANSMITTER, REMOTE CONTROL
R2356	ERJ6GEYJ682	RES,M 6.8K-J-1/10	M004	TBX1886601	PUSHBUTTON, SPEAKER
R2357	ERJ6GEYJ103	RES,M 10K-J-1/10	M005	TBX2A50211G	ASSY. 7 PUSHBUTTON
R2358	ERJ6GEYJ122	RES,M 1.2K-J-1/10	JK351	TJSC00300	CRT SOCKET
R2359	ERJ6GEYJ103	RES,M 10K-J-1/10	M006	TMM2A30702	WEDGE, YOKE
R2360	ERJ6GEYJ122	RES,M 1.2K-J-1/10	M007	TPC2AA03901	PKG., RSC
R2361	ERJ6GEYJ681	RES,M 680-J-1/10	M008	TPD2A30261-1	PKG., TOP PAD
R2362	ERJ6GEYJ681	RES,M 680-J-1/10	M009	TPD2A30262	PKG., BOTTOM PAD
R3001	ERJ6GEYJ473	RES,M 47K-J-1/10	M010	TQB2AA0180	MANUAL, OWNERS
R3002	ERJ6GEYJ104	RES,M 100K-J-1/10			<i>20CX20B511</i>
R3005	ERDS2TJ750	RES,C 75-J-1/4	M011	TQB2AA0181	MANUAL, OWNERS (BI-LING)
R3006	ERDS2TJ390	RES,C 39-J-1/4			<i>20CX20B501</i>
R3009	ERDS2TJ682	RES,C 6.8K-J-1/4	M012	TQB2AA0182	MANUAL, OWNERS (SPANISH)
R3010	ERJ6GEYJ334	RES,M 330K-J-1/10			<i>20CX20B521</i>
R3011	ERDS2TJ682	RES,C 6.8K-J-1/4	M013	TSX2AA0011	LINE CORD
R3012	ERDS2TJ334	RES,C 330K-J-1/4	M014	TXFKU2497SER	ASSY. CABINET BACK 20"
R3013	ERDS2TJ682	RES,C 6.8K-J-1/4			<i>20CX20B501</i>
R3014	ERDS2TJ682	RES,C 6.8K-J-1/4	M015	TXFKU2597SER	ASSY. CABINET BACK 20"
		SWITCHES			<i>20CX20B511</i>
S001	EVQQBH12T	SWITCH, PUSH	M016	TXFKU2697SER	ASSY. CABINET BACK 20"
S002	EVQQBH12T	SWITCH, PUSH			<i>20CX20B521</i>
S003	EVQQBH12T	SWITCH, PUSH	M017	TXFKY2797SER	ASSY. CABINET FRONT 20"
S004	EVQQBH12T	SWITCH, PUSH			<i>20CX20B501 20CX20B511</i>
S005	EVQQBH12T	SWITCH, PUSH	M018	TXFKY2897SER	ASSY. CABINET FRONT 20"
S006	EVQQBH12T	SWITCH, PUSH			<i>20CX20B521</i>
S007	EVQQBH12T	SWITCH, PUSH	M019	TXF3A011DB2	ASSY. DAG GROUND
S2301	ESB621283	SWITCH, CATV	M020	0FMK014ZZ	CONVERGENCE CORRECTOR STRIP
			JK3001	TJB2A9063B	ASSY. JACK 1AV

PARTS LIST

**DESCRIPTION OF ABBREVIATIONS
GUIDE**

RESISTOR			
TYPE		TOLERANCE	
C	Carbon	F	+/- 1%
F	Fuse	J	+/- 5%
M	Metal Oxide	K	+/- 10%
S	Solid	M	+/- 20%
W	Wire Wound	G	+/- 2%

RES, C 270-J-1/4

CAPACITOR			
TYPE		TOLERANCE	
C	Ceramic	C	+/- 0.25pF
E	Electrolytic	D	+/- 0.5pF
P	Polyester	F	+/- 1pF
S	Styrol	J	+/- 5%
T	Tantalum	K	+/- 10%
		L	+/- 15%
		M	+/- 20%
		P	+100% -0%
		Z	+80% -20%

CAP, P .068UF-K-50V

SERVICEMAN MODE (ELECTRONIC CONTROL) SERVICE ADJUSTMENT VALUES

Model _____ Ser # _____ Date _____

Note: Record the original settings PRIOR to modifying the registers.

Mode	Service Adjustment	Adjustment Range	Def Val.	Original Value	New Value
Sub Adjustments					
B0	Sub Color	0 ~ 63	33		
B1	Sub Tint	0 ~ 63	33		
B2	Sub Brightness	0 ~ 255	80		
B3	Sub Contrast	0 ~ 63	34		
B4	Killer/ABL/Gamma	0 ~ 7	5		
B5	Video Adjustment	0 ~ 15	8		
B6	Audio Adjustment	0 ~ 31	16		
B7	V-Size	0 ~ 63	20		
White Balance Adjustments					
C0	RED Cutoff	*	0 128		
C1	GRN Cutoff	0 ~ 255	64		
C2	BLU Cutoff	*	0 128		
C3	R Drive	0 ~ 127	64		
C4	Blue Drive	0 ~ 127	64		
C5	YNR Switch	0 ~ 1	0		
C6	AFT	*	0 120		
C7	RF AGC	0 ~ 127	64		
C8	YNR	0 ~ 7	0		
C9	Horizontal-Center	0 ~ 31	16		
Ca	Beam Limit	0 ~ 7	0		
Cb	Y Delay	0 ~ 2	2		

Mode	Service Adjustment	Adjustment Range	Def Val.	Original Value	New Value
Options Adjustments					
S0	PIP Color	0 ~ 63	25	N/A	N/A
S1	PIP Contrast	0 ~ 127	52	N/A	N/A
S2	Up 1/9	0 ~ 255	26	N/A	N/A
S3	Down 1/9	0 ~ 255	146	N/A	N/A
S4	Left 1/9	0 ~ 255	9	N/A	N/A
S5	Right 1/9	0 ~ 255	103	N/A	N/A
S6	Up 1/16	0 ~ 255	27	N/A	N/A
S7	Down 1/16	0 ~ 255	163	N/A	N/A
S8	Left 1/16	0 ~ 255	9	N/A	N/A
S9	Right 1/16	0 ~ 255	118	N/A	N/A
Sa	Freerun	**	**	N/A	N/A
Sb	Clock Adjustment	0 ~ 255	128		
Sc	Pip Tint	0 ~ 63	50	N/A	N/A
Sd	Loudness Compensation	0 ~ 63	52		
MTS Adjustments					
M0	Input Level	0 ~ 63	31		
M1	Stereo PLLVCO	0 ~ 63	31		
M2	Filter	0 ~ 63	31		
M3	Low-level Separation	0 ~ 63	31		
M4	High-level Separation	0 ~ 63	31		

** Factory Only.

* Adjustment indicated in steps:

0 0 ~ 0 255

1 0 ~ 1 255

A-Board Schematic
20CX20B511 & 20CX20S01

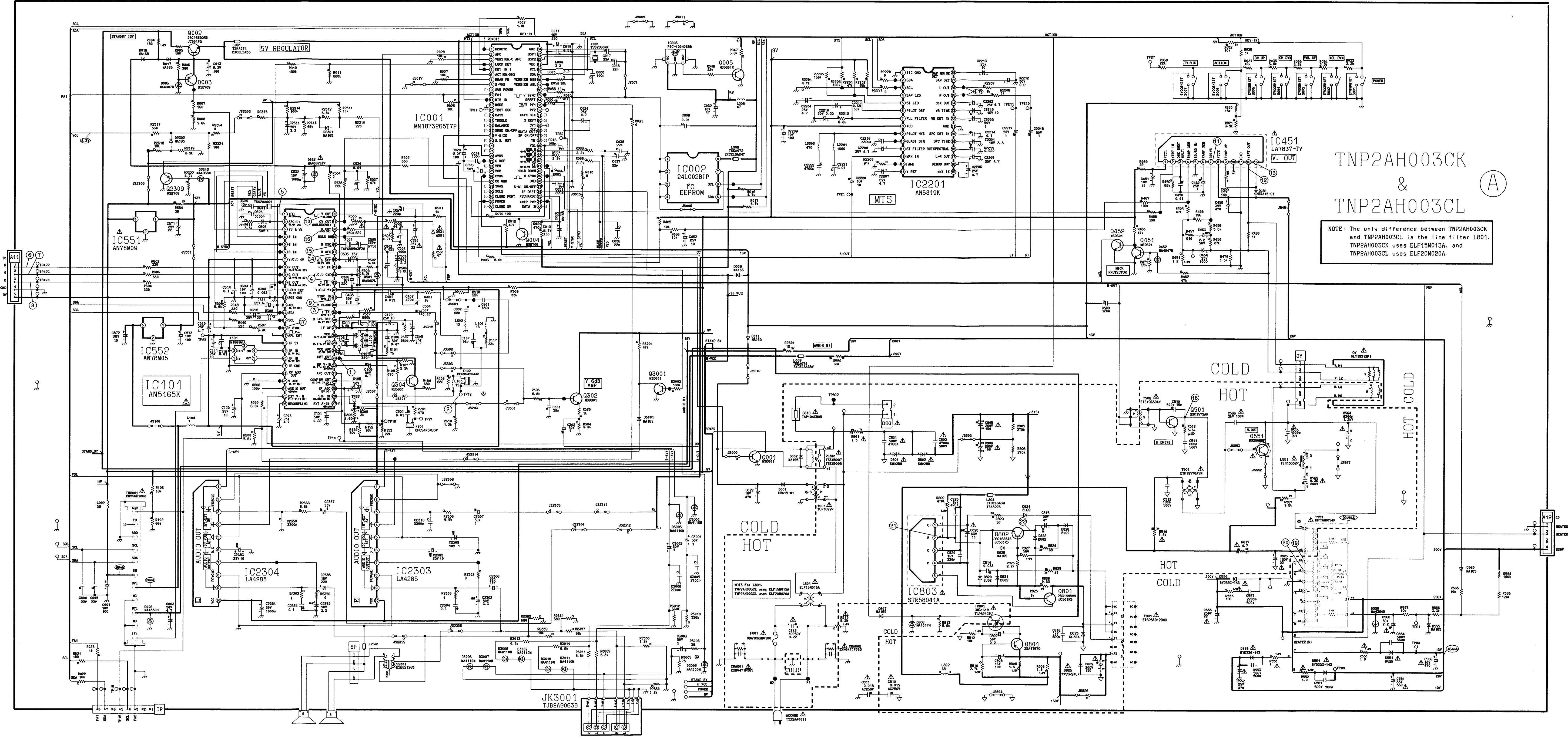
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TNP2AH003CK
&
TNP2AH003CL (A)

NOTE: The only difference between TNP2AH003CK and TNP2AH003CL is the line filter L801. TNP2AH003CK uses ELF15M013A, and TNP2AH003CL uses ELF20M020A.

IMPORTANT SAFETY NOTICE
THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES THAT ARE IMPORTANT FOR PROTECTION FROM X-RADIATION, FIRE AND ELECTRICAL SHOCK HAZARDS. WHEN SERVICING IT IS ESSENTIAL THAT ONLY MANUFACTURERS SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS DESIGNATED WITH A **(A)** IN THE SCHEMATIC.

Board Index
"A" - Board - Main Chassis
"C" - Board - CRT Board

Sheet 1 of 2
Side A

A-Board Schematic
20CX20B521

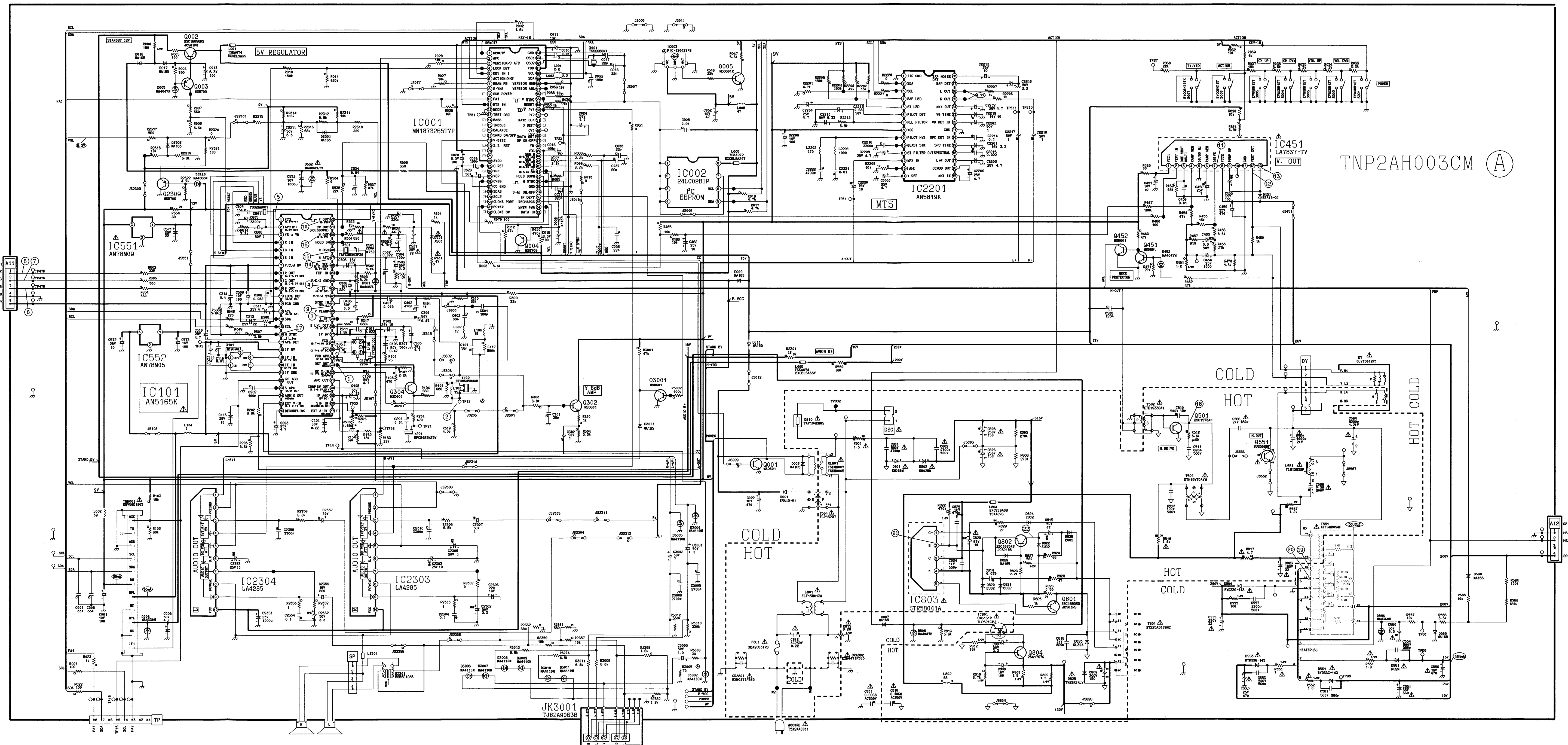
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TNP2AH003CM (A)

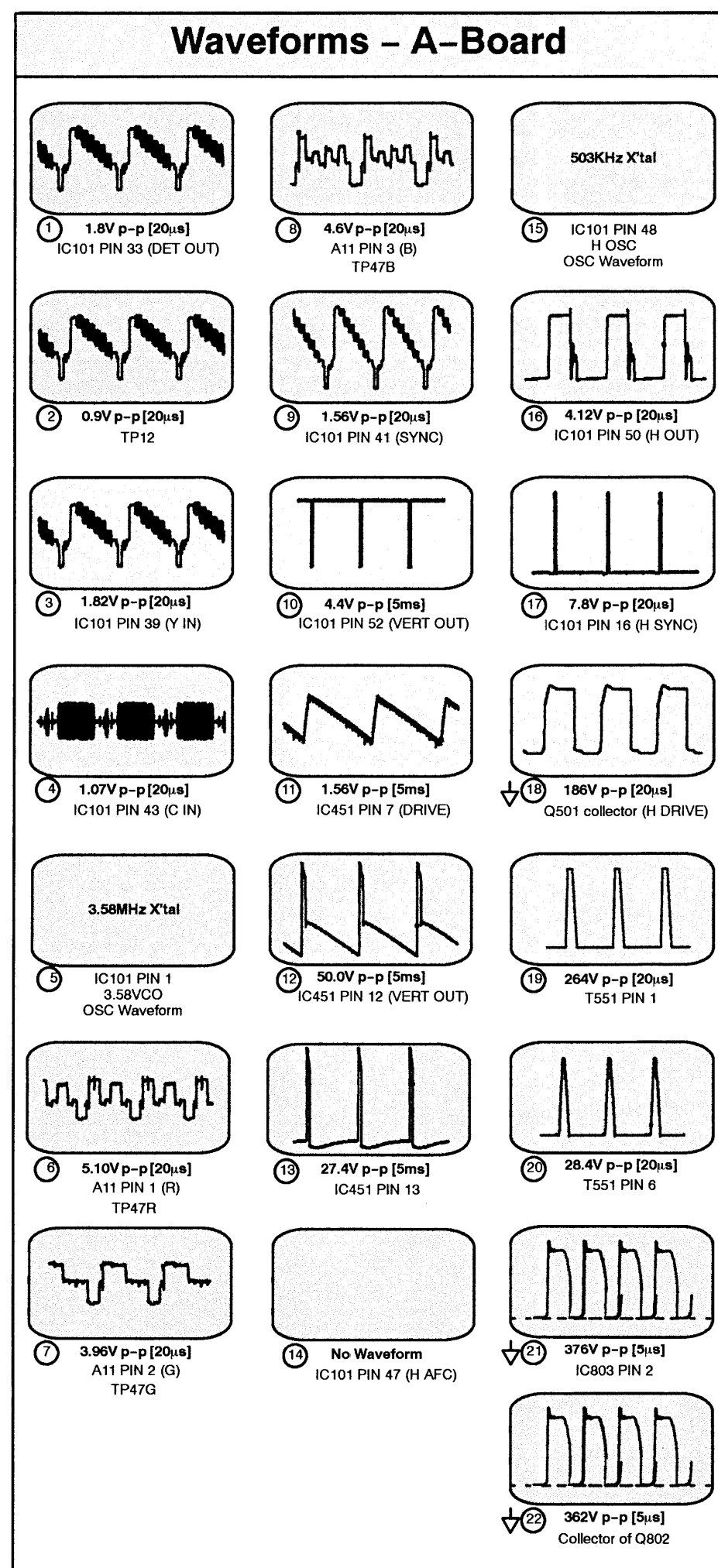
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Board Index
"A" - Board - Main Chassis
"C" - Board - CRT Board

Sheet 1 of 2
Side B

A-Board Schematic
20CX20B521
20CX20B511, 20CX20B501, & 20CX20B521

1



2

3

4

5

Voltage Measurements "A" & "C"-Boards

IC001		IC101	
01	0.04	01	3.08
02	2.59	02	5.62
03	0.00	03	0.00
04	3.45	04	0.00
05	5.10	05	0.00
06	2.66	06	0.00
07	0.00	07	8.90
08	0.00	08	3.37
09	0.00	09	0.00
10	5.11	10	3.43
11	0.27	11	4.26
12	0.00	12	0.00
13	2.56	13	3.44
14	0.00	14	4.36
15	0.00	15	4.37
16	0.00	16	0.29
17	0.00	17	3.56
18	4.06	18	4.96
19	0.00	19	2.75
20	0.00	20	2.75
21	0.00	21	0.00
22	5.11	22	2.64
23	-0.06	23	5.27
24	1.33	24	4.27
25	1.17	25	1.70
26	1.63	26	5.85
27	0.00		
28	0.00		
29	0.00		
30	0.00		
31	5.04		
32	0.00		

**** WARNING**
CRT may shut off when probing this pin. Shut Receiver off and turn back on to continue testing

IC002		IC451		IC2201	
01	0.00	01	8.80	01	0.00
02	0.00	02	4.15	02	4.43
03	0.00	03	4.40	03	4.43
04	0.00	04	4.48	04	0.34
05	4.45	05	0.00	05	0.08
06	4.37	06	4.33	06	6.12
07	0.00	07	4.20	07	2.69
08	0.00	08	23.96	08	8.90
09	2.35	09	2.35	09	4.52
10	1.50	10	1.50	10	4.48
11	0.00	11	0.00	11	4.49
12	13.30	12	13.30	12	4.36
13	24.60	13	24.60	13	3.07
14		14		14	4.48

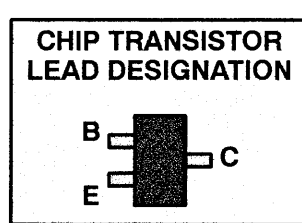
IC003	
01	5.16
02	0.00
03	2.89

IC801	
01	0.69
02	0.00
03	0.00
04	11.93

IC2303	
01	6.24
02	0.00
03	6.26
04	0.76
05	0.78
06	8.53
07	9.00
08	0.00
09	9.10
10	19.13

IC803	
01	87.90
02	130.70
03	321.80
04	130.50
05	131.50

IC2304	
01	6.26
02	0.00
03	6.28
04	0.76
05	0.78
06	8.50
07	8.53
08	0.00
09	9.10
10	19.10



	Q001	Q002	Q003	Q004	Q005	Q302	Q304	Q451
B	0.73	5.83	4.95	5.09	0.65	2.87	2.88	0.64
C	0.07	9.21	5.80	0.00	0.04	8.90	8.90	0.02
E	0.00	5.11	5.80	5.07	0.00	2.27	2.26	0.00

	Q452	Q501	Q551	Q801	Q802	Q804	Q2309	Q3001
B	0.02	0.00	-0.06	129.00	129.70	129.80	5.83	0.00
C	3.44	99.80	134.00	131.50	130.10	0.59	0.00	8.85
E	0.00	0.00	0.00	130.40	130.60	2.61	0.00	0.00

	Q351	Q352	Q353
B	3.36	3.29	3.41
C	130.00	133.00	127.20
E	3.14	3.03	3.15

Note: Stereo Models

The Functions listed below are activated by a DC voltage change to DAC Inputs (Pin 5 and 6) of MPU IC001. Press and hold a function button on the Receiver to measure voltages.

FUNCTION	PIN 5	PIN 6
POWER	0V-0.443V	N/A
VOL	0.797V-1.07V	N/A
VOL	1.424V-1.696V	N/A
CH	2.05V-2.923V	N/A
CH	2.677V-2.95V	N/A
TV/VIDEO	3.304V-3.576V	N/A
ACTION	N/A	0V-0.443V
SHUT DOWN	N/A	3.930V-5.000V

The AUDIO MODES being broadcast are displayed on screen in red by the VOLUME CHANGE to DAC input (Pin 11) of MPU IC001.

AUDIO MODE BROADCAST	PIN 11
MONO	MN1873265T7G
SAP	4.0V-5.0V
STEREO	2.2V-3.8V
STEREO & SAP	0.9V-1.9V
	0V-0.5V

Tuner Voltage Chart

Enable, Data, and Clock have no DC readings. They are digital signals from the MPU.
NOTE: Voltage at the 30V test pin varies with channel selection. Refer to chart for sample tuning voltages of TV/CATV (CABLE) channels as shown.

Voltage Reading Are Nominal And May Vary ± 15%

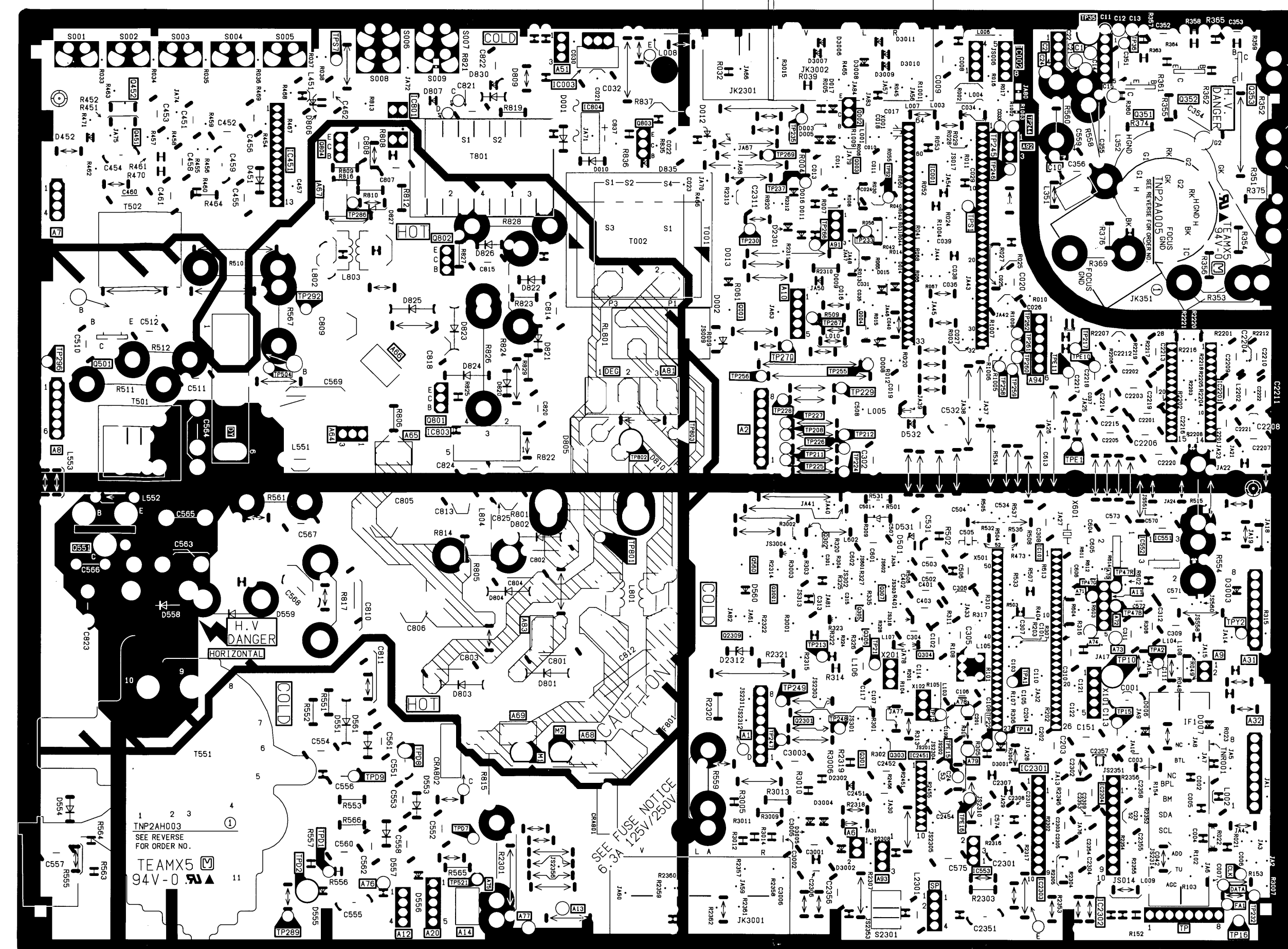
- VHF -		- UHF -	
Ch. 02	4.0V	Ch. 14	7.7V
Ch. 06	8.2V	Ch. 69	24V
Ch. 07	7.0V		
Ch. 13	9.3V		

- CABLE -		
1st Band	2nd Band	3rd Band
Ch. 1	Ch. 16	Ch. 47
6.7V	4.5V	3.7V
Ch. 15	Ch. 46	Ch. 94
24.7V	2.70V	14.9V
Ch. 95		Ch. 100
9.8V		15.1V
Ch. 99	17.5V	Ch. 125
		24.0V

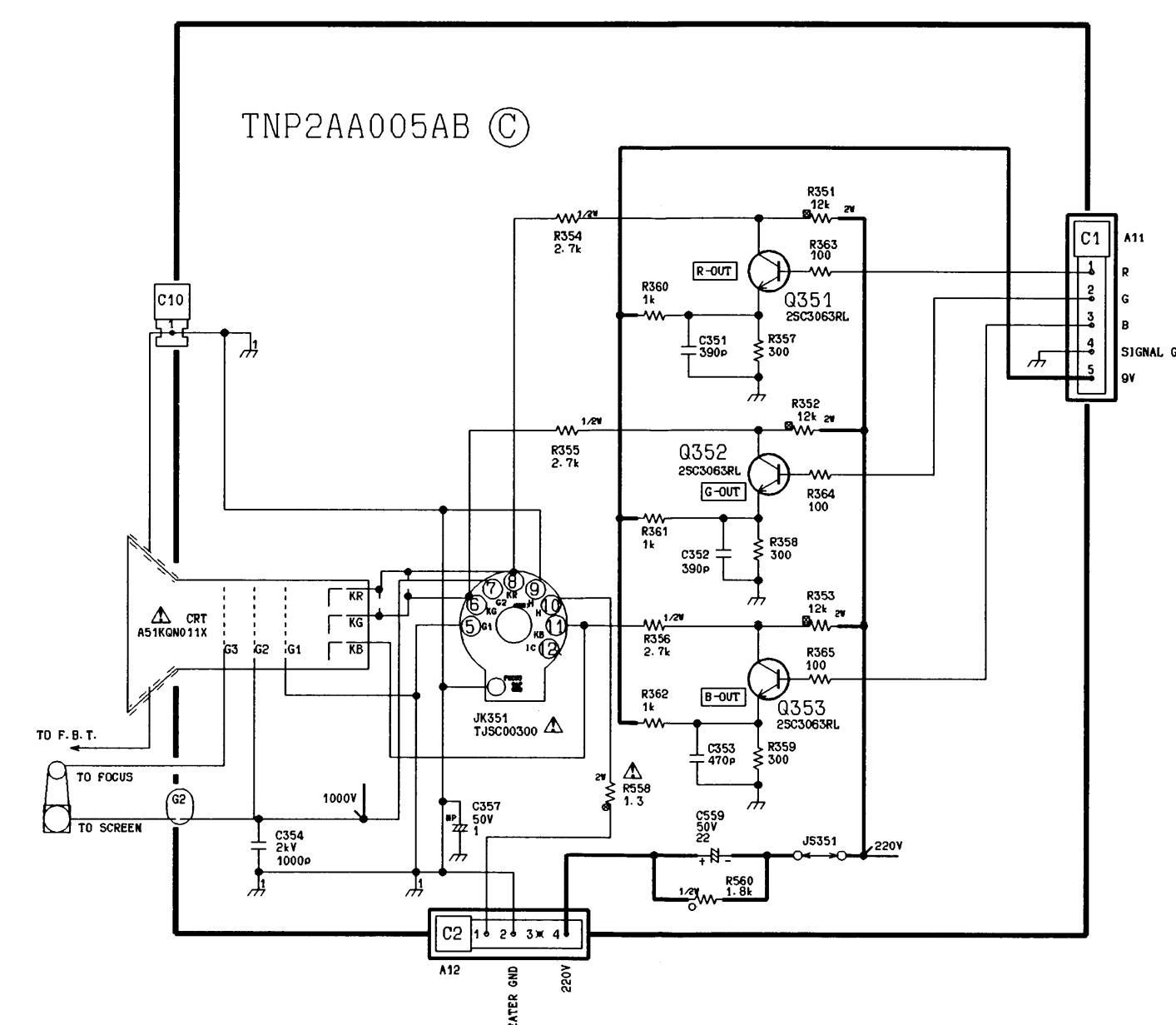
MICROPROCESSOR PROGRAMMING FOR BAND TUNING/SWITCHING

	54MHz	130MHz	360MHz	806MHz
FIRST TUNING BAND				
SECOND TUNING BAND				
THIRD TUNING BAND				
VHF	02-06	07-13		
UHF			14-69	
CABLE	01-06, 14, 15, 95-99	07-13, 16-46	47-94, 100-125	

NOTE: CABLE channel numbers as recommended by the joint EIA/NCTA Engineering Committee and published as EIA INTERIM STANDARD NO. 6 - CABLE TELEVISION CHANNEL IDENTIFICATION PLAN - MAY 1983.



C-Board Schematic ALL MODELS



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